

PARTS BOOK

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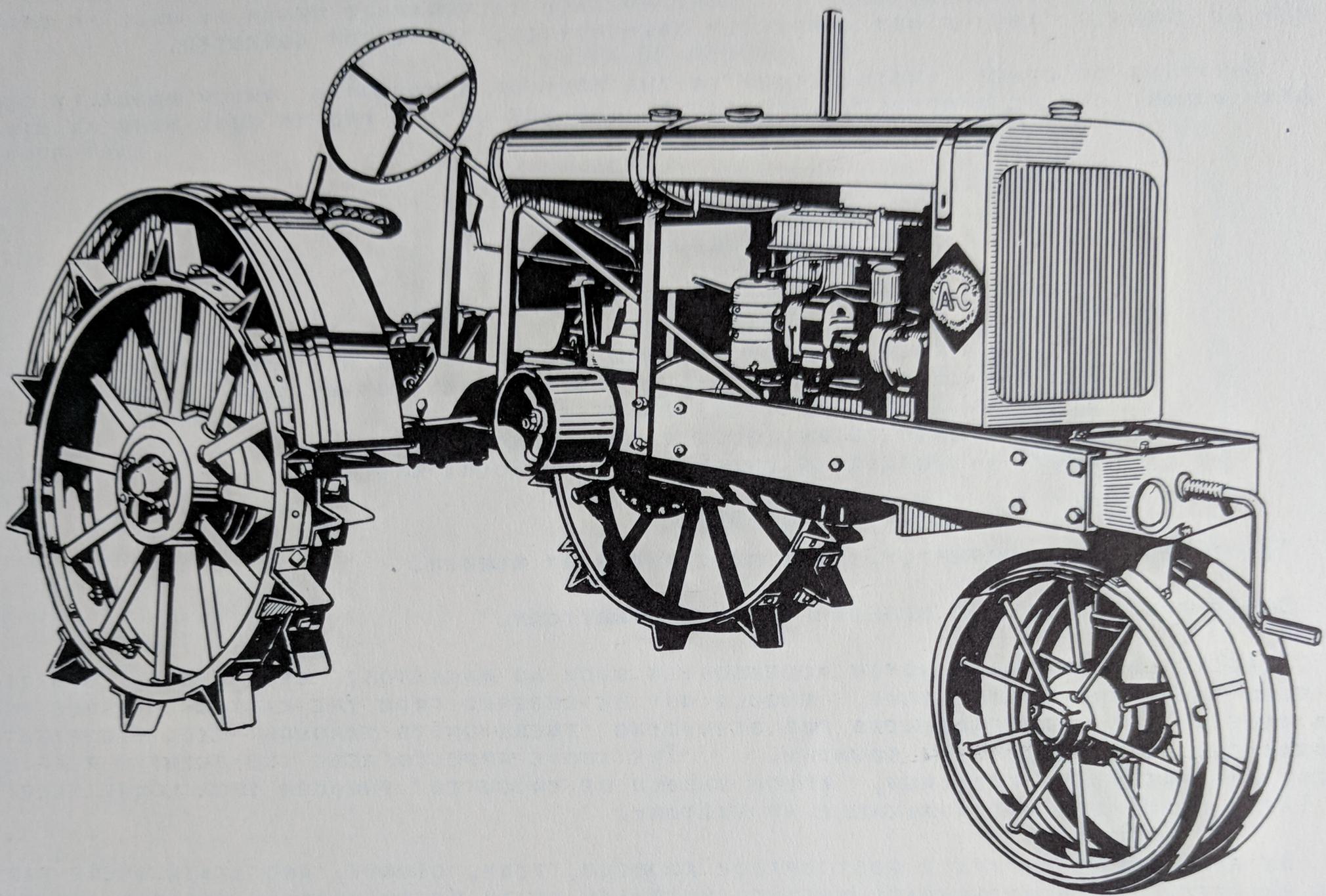
ALLIS-CHALMERS



MODEL "WC" TRACTOR

Allis-Chalmers Mfg. Co.

**TRACTOR DIVISION
MILWAUKEE, WISCONSIN
U. S. A.**



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TELEGRAPHIC CODE

FOR CONVENIENCE AND ECONOMY WHEN ORDERING PARTS BY TELEGRAM, CODE WORDS MAY BE USED FOR EACH PART NUMBER. THIS CODE IS MADE UP OF A COMBINATION OF LETTERS LEAST LIKELY TO BE MIXED IN SENDING. THE FIGURES ARE REPRESENTED BY THE LETTERS SET OPPOSITE BELOW.

- | | | |
|-------|----------------|-------|
| 1 - A | 4 - K | 7 - Q |
| 2 - B | 5 - M | 8 - W |
| 3 - J | 6 - N | 9 - X |
| 0 - Y | HYPHEN (-) - Z | |

THUS, PART No. 35252 WOULD BE TRANSMITTED AS FIVE SEPARATE WORDS (TWO, FIVE, TWO), WHEREAS, BY THE USE OF THE CODE, THE NUMBER COULD BE TRANSMITTED AS ONE WORD (JMBMB). WHEREVER LETTERS OF THE ALPHABET APPEAR IN A PART NUMBER, USE THE HYPHEN (CODE LETTER Z) TO SEPARATE THE PREFIX OR SUFFIX FROM THE NUMERALS. (EXAMPLE: UCL-12-1244 WOULD READ UCLZABZABKK.) DO NOT ORDER PARTS BY CODE UNLESS THE ORDER IS SENT BY TELEGRAM.

IN SENDING WIRE ORDERS WHERE CODE WORDS ARE USED, IT IS IMPORTANT THAT A ONE-WORD DESCRIPTION OF THE PART WANTED BE SPECIFIED AFTER EACH CODE WORD. (EXAMPLE: JMBMB GASKET.) IN THE EVENT THE MESSAGE IS RECEIVED WITH INCORRECT CODE, IT WILL HELP US TO ASCERTAIN THE PART ACTUALLY REQUIRED. CONFIRM EACH TELEGRAPHIC ORDER BY MAIL IN ORDER THAT IT MAY BE CHECKED, AND IF NOT CORRECTLY TRANSMITTED, THE ERROR DETECTED.

SHIPPING OR OTHER INSTRUCTIONS IN THE BODY OF A TELEGRAM WHICH NORMALLY CONSIST OF MANY WORDS, CAN BE CONDENSED INTO ONE BY THE USE OF THE PROPER CODE WORD AS GIVEN BELOW.

- SONST -- SHIP TO ME (US) BY EXPRESS
- SOOTY -- SHIP BY EXPRESS TO
- SOYON -- SHIP TO ME (US) BY MAIL
- SOBOS -- SHIP BY MAIL TO
- SORAT -- SHIP TO ME (US) BY FREIGHT
- SAPAT -- SHIP BY FREIGHT TO
- SPLAT -- WHEN AND HOW DID YOU SHIP PARTS ON MY (OUR) ORDER
- SPATS -- WHEN AND HOW WILL YOU SHIP PARTS ON MY (OUR) ORDER
- STAUB -- CANCEL MY (OUR) PARTS ORDER
- STUFE -- ADD TO MY (OUR) PARTS ORDER
- SOMOR -- DUPLICATE SHIPMENT OF MY (OUR) ORDER

IMPORTANT

To OBTAIN PARTS PROMPTLY, GIVE NAME AND PART NUMBER.

ORDER PARTS FROM THE DEALER FOR YOUR TERRITORY.

REPAIRS FOR STANDARD MOTOR ACCESSORIES SUCH AS MAGNETOS, GENERATORS, STARTING MOTORS, FUEL PUMPS AND CARBURETORS, SHOULD NOT BE ORDERED FROM THE FACTORY, SINCE PROVISION IS MADE BY THE MANUFACTURERS FOR SERVICING THESE UNITS THROUGH WELL DISTRIBUTED SERVICE STATIONS THROUGHOUT THE COUNTRY. THE ABOVE APPLIES ALSO TO ALEMITE REPAIRS, REPLACEMENT EQUIPMENT AND FITTINGS, WHICH SHOULD BE PROCURED THROUGH YOUR LOCAL ALEMITE DEALER. THESE PARTS ARE NOT AVAILABLE AT FACTORY.

BE PARTICULAR TO STATE POST OFFICE ADDRESS, TOWN, COUNTY, AND STATE WHERE PARTS ARE TO BE SHIPPED. ALSO SPECIFY WHETHER MATERIAL IS TO BE SHIPPED BY FREIGHT, EXPRESS OR PARCEL POST.

CONFIRM ALL TELEPHONE OR TELEGRAPH ORDERS IN WRITING.

NO CREDIT WILL BE ALLOWED ON PARTS UNLESS THEY ARE RETURNED TO THE DEALER FROM WHOM THEY WERE PURCHASED; FROM THERE THEY WILL BE RETURNED TO THE FACTORY FOR INSPECTION.

UNLESS CLAIMS FOR SHORTAGES OR ERRORS ARE MADE IMMEDIATELY UPON RECEIPT OF GOODS, THEY WILL NOT BE CONSIDERED.

WHEN BROKEN GOODS ARE RECEIVED, A FULL DESCRIPTION OF THE DAMAGE SHOULD BE MADE BY THE CARRIER AGENT ON THE FREIGHT BILL. IF THIS DESCRIPTION IS INSISTED UPON, FULL DAMAGE CAN ALWAYS BE COLLECTED FROM THE TRANSPORTATION COMPANY.

NO RESPONSIBILITY IS ASSUMED FOR DELAY OR DAMAGE TO MERCHANDISE WHILE IN TRANSIT. OUR RESPONSIBILITY CEASES UPON DELIVERY OF SHIPMENT TO THE TRANSPORTATION COMPANY, FROM WHOM A RECEIPT IS RECEIVED SHOWING THAT SHIPMENT WAS IN GOOD CONDITION WHEN DELIVERED TO THEM; THEREFORE, CLAIMS (IF ANY) SHOULD BE FILED WITH THE TRANSPORTATION COMPANY AND NOT WITH ALLIS-CHALMERS MANUFACTURING COMPANY.

THE RIGHT IS RESERVED TO CHANGE THE CONSTRUCTION OR MATERIAL OF ANY PARTS WHERE IT SEEMS DESIRABLE TO DO SO, WITHOUT INCURRING THE OBLIGATION OF INSTALLING SUCH CHANGES ON UNITS ALREADY DELIVERED.

READ CAREFULLY

INSTRUCTIONS FOR USING THIS PARTS BOOK

PARTS ARE LISTED IN "GROUPS" OR "ASSEMBLIES" ACCORDING TO THEIR LOCATION IN THE TRACTOR. AN INDEX OF ASSEMBLIES APPEARS BELOW.

TO FIND A PART, THINK OF ITS LOCATION INSTEAD OF ITS NAME. IF A TRANSMISSION PART, REFER TO THE ASSEMBLY INDEX WHICH SHOWS THE TRANSMISSION ILLUSTRATION TO BE PLATE 12 WITH PARTS LISTED ON PAGE 15.

ITEM NUMBERS APPEARING ON ILLUSTRATIONS AND IN THE LEFT COLUMN OF WRITTEN MATTER ARE ONLY FOR THE PURPOSE OF REFERENCE TO SHOW WHAT THE PART NUMBER IS. ALWAYS SHOW PART NUMBER WHEN ORDERING REPAIRS.

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GIVE YOUR TRACTOR NUMBER WHEN ORDERING REPAIRS.

THE ENGINE NUMBER IS STAMPED ON THE REAR END OF THE CYLINDER BLOCK. THE TRACTOR SERIAL NUMBER APPEARS ON THE REAR AXLE HOUSING JUST ABOVE THE OIL FILLER PLUG.

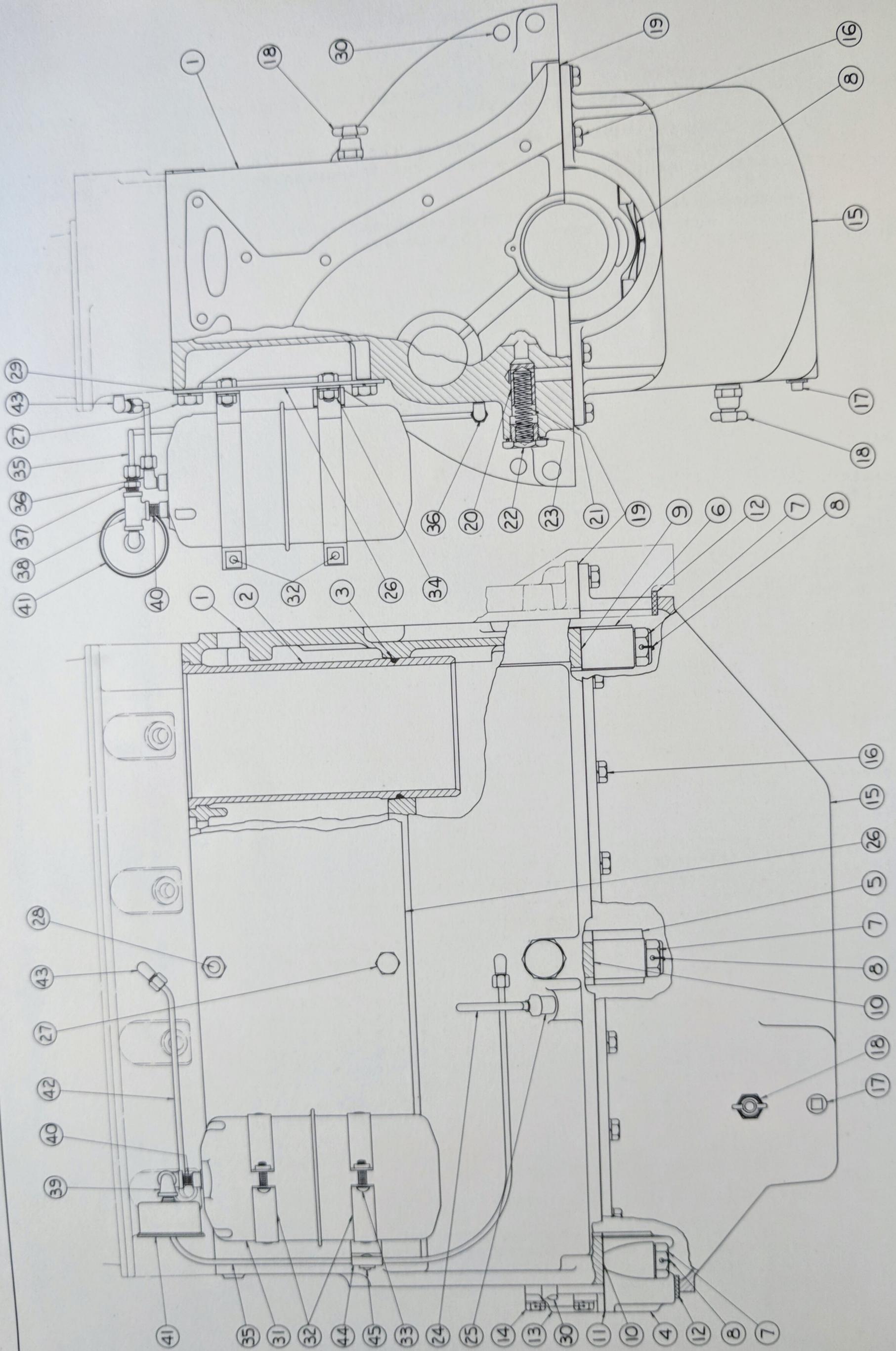


PLATE I - CYLINDER BLOCK, OIL PAN, OIL FILTER

CYLINDER BLOCK AND OIL PAN GROUP

(SEE PLATE 1)

ITEM	PART NUMBER	QTY.	NAME
1	U-3019	1	CYLINDER BLOCK ASSY. (INCLUDES ITEMS 2 TO 10 INCL. AND ITEM 8 UNDER CAMSHAFT GROUP.)
2	U-3015	4	CYLINDER LINER 4" BORE
3	U-3016	4	RUBBER PACKING RING
4	U-3020	1	MAIN BEARING CAP, REAR
5	U-3021	1	MAIN BEARING CAP, CENTER
6	U-3157	1	MAIN BEARING CAP, FRONT
7	U-3025	6	MAIN BEARING CAPSCREW 5/8"x2-1/2"
8		3	LOCKWIRE 1/16"x10-1/2"
9	U-3037	1	SHIM .004" THK.
10	U-3058	2	SHIM .004" THK.
11	U-3036	6	BEARING CAP GASKET, PAPER
12	U-3138	2	BEARING CAP GASKET, CORK
13	U-3042	1	REAR OIL SEAL
14	{ U-3056	3	HEX CAPSCREW 5/16"x1"
		1	LOCKWIRE 1/16"x12"
15	U-3177	1	OIL SUMP
16	{	18	HEX CAPSCREW 5/16"x1"
		18	LOCKWASHER 5/16"
17		1	PIPE PLUG 3/8"
18	U-1671	2	DRAIN COCK
19	U-3187	2	OIL PAN GASKET
20	U-3129	1	OIL RELIEF VALVE PLUNGER
21	U-3144	1	OIL RELIEF VALVE SPRING
22	U-3128	1	OIL RELIEF VALVE PLUG NUT
23	U-3130	1	OIL RELIEF VALVE GASKET
24	U-3183	1	OIL LEVEL GAUGE ROD WITH DUST COLLAR
25	U-3118	1	OIL LEVEL GAUGE BUSHING
26	U-3202	1	PUSH ROD COVER WITH PUROLATOR STUDS
27	{	5	HEX CAPSCREW 3/8"x3/4"
		5	LOCKWASHER 3/8"
28	{ U-3201	1	STUD 3/8"x1-1/8"
		1	HEX JAM NUT 3/8"
		1	LOCKWASHER 3/8"
29	{ U-3030	2	PUSH ROD COVER GASKET
	{ U-3034	2	PUSH ROD COVER GASKET
30	U-2532	2	STRAIGHT DOWEL 1/2"x1-1/4"

OIL FILTER GROUP

(SEE PLATE 1)

ITEM	PART NUMBER	QTY.	NAME
31	{ 9921	1	PUROLATOR ELEMENT (DISCONTINUED AFTER ENGINE W-643)
	{ 9294	1	PUROLATOR ELEMENT (EFFECTIVE ON ENGINE W-644)
32	9543	2	PUROLATOR CLAMP BRACKET
33		2	ROUND HEAD STOVE BOLT 1/4"x1-1/4" WITH NUT
34	{	4	HEX NUT 5/16"
		4	LOCKWASHER 5/16"
35	{ U-3104	1	INLET TUBE 3/16"x7-1/8" (DISCONTINUED AFTER ENGINE W-643)
	{ U-2922	1	INLET TUBE 3/16"x21-3/4" (EFFECTIVE ON ENGINE W-644)
36	#69-F	2	ELBOW FITTING 3/16"x1/8" (3 USED PRIOR TO ENGINE W-644)
37	#68-F	1	CONNECTOR 3/16"x1/8" (EFFECTIVE ON ENGINE W-644)
38		1	PIPE TEE 1/8"
39		1	STREET ELBOW 1/8" 90°
40		1	PIPE NIPPLE 1/8"x3/4"
41	U-197	1	OIL PRESSURE GAUGE
42	{ U-3105	1	CYLINDER HEAD OIL TUBE 3/16"x8" (DISCONTINUED AFTER ENGINE W-643)
	{ U-2923	1	CYLINDER HEAD OIL TUBE 3/16"x9-3/16" (EFFECTIVE ON ENGINE W-644)
43	#73-F	1	ELBOW CHECK VALVE 3/16"x1/8"
44	U-2958	1	INLET TUBE SUPPORT
45	{	1	ROUND HEAD STOVE BOLT 1/4"x1/2" WITH NUT
		1	LOCKWASHER 1/4"

} EFFECTIVE ON ENGINE W-644

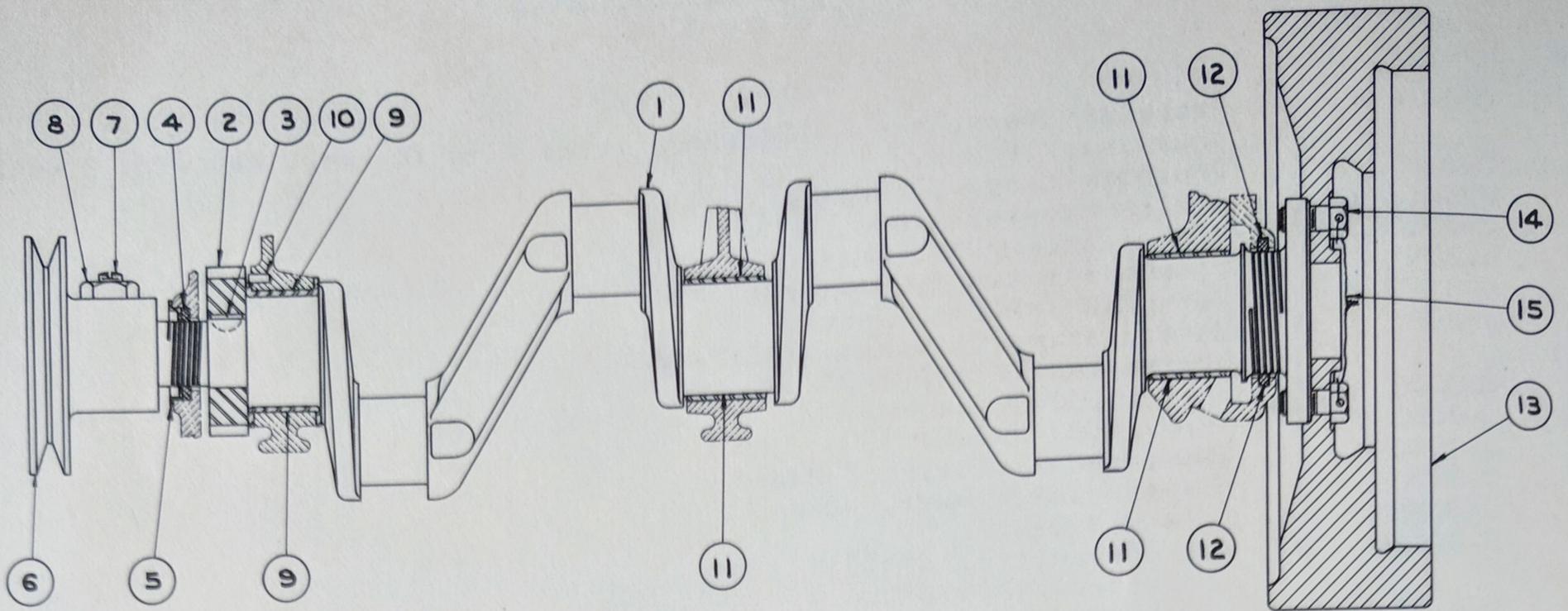


PLATE 2-CRANKSHAFT & FLYWHEEL

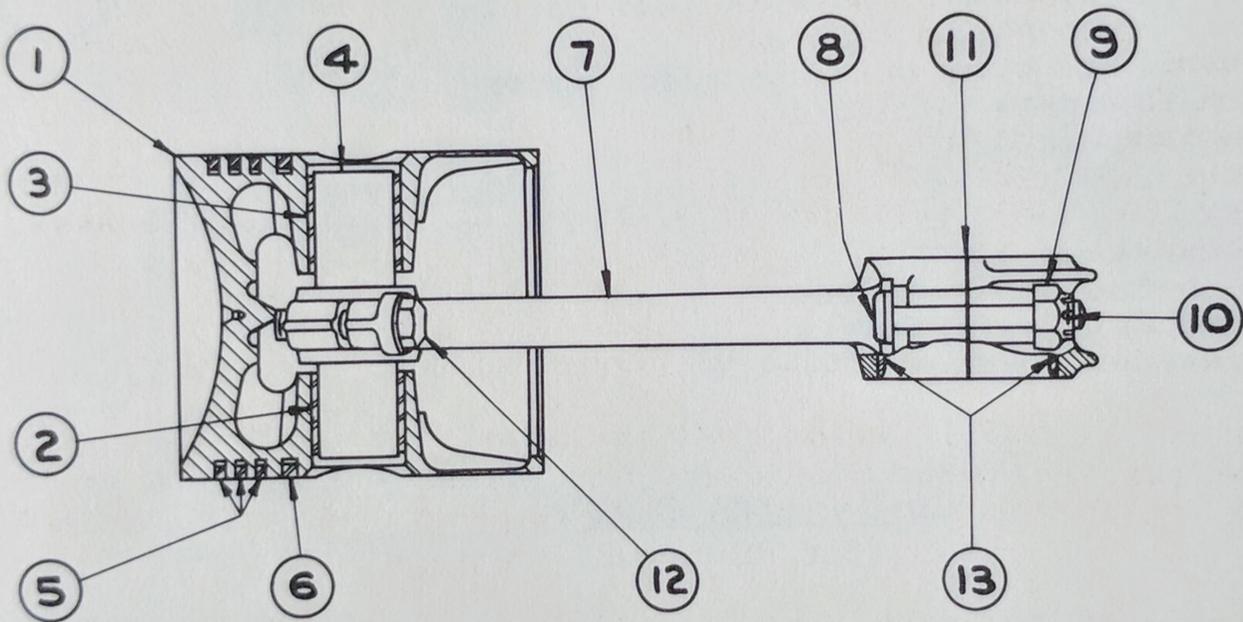


PLATE 3-PISTON & CONNECTING ROD

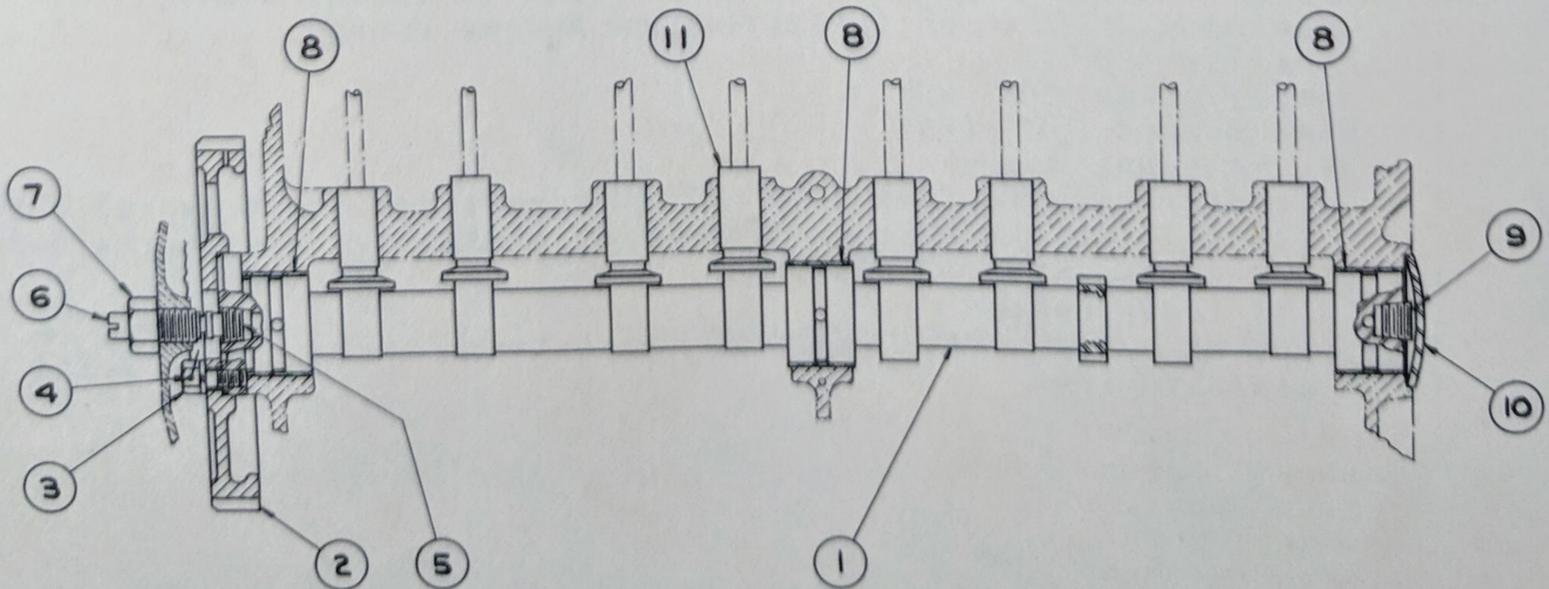


PLATE 4-CAMSHAFT

CRANKSHAFT AND FLYWHEEL GROUP

(SEE PLATE 2)

ITEM	PART NUMBER	QTY.	NAME
1	U-3185	1	CRANKSHAFT
2	U-3033	1	CRANKSHAFT GEAR
3		1	WOODRUFF KEY #8
4	U-3040	1	CORK RING, FRONT
5	U-3038	1	CORK RING RETAINER
6	U-3088	1	FAN DRIVE PULLEY
7	U-2149	1	SPECIAL SET SCREW 5/8"x1-7/16"
8		1	HEX JAM NUT 5/8"
9	U-3158	2	FRONT CRANKSHAFT BEARING (HALF ONLY)
10		1	GROOVE PIN 5/32"x1/2" TYPE 3
11	U-3024	4	REAR AND CENTER CRANKSHAFT BEARING (HALF ONLY)
12	U-3041	2	CORK HALF RING, REAR (HALF ONLY)
13	U-3074	1	FLYWHEEL
14	U-3075	4	FLYWHEEL CAPSCREW 1/2"x1"
15		2	LOCKWIRE #14x10"

PISTON AND CONNECTING ROD GROUP

(SEE PLATE 3)

ITEM	PART NUMBER	QTY.	NAME
1	U-3114	4	PISTON 4" (INCLUDES ITEMS 2 AND 3)
2	U-3043	4	PISTON PIN BUSHING 1" LONG
3	U-3045	4	PISTON PIN BUSHING 1-1/4" LONG
4	U-3052	4	PISTON PIN
5	U-3050	12	PISTON COMPRESSION RING
6	U-3051	4	PISTON OIL RING
7	U-3109	4	CONNECTING ROD COMPLETE (SPUN-IN BEARING) DISCONTINUED AFTER MOTOR W-272 (INCLUDES ITEMS 8 TO 12) ORDER U-3206 (SEE NOTE BELOW.)
	U-3206	4	CONNECTING ROD COMPLETE (REMOVABLE BEARING) EFFECTIVE ON MOTOR W-273 (INCLUDES ITEMS 8 TO 13)
8	U-3112	8	CONNECTING ROD BOLT
9	U-3210	8	CONNECTING ROD NUT
10		8	COTTER PIN 3/32"x1"
11	U-3189	16	SHIM .004" (DISCONTINUED AFTER MOTOR W-272) IN U-3109 Assy.
	U-3207	16	SHIM .004" (EFFECTIVE ON MOTOR W-273) IN U-3189 Assy.
12	U-3188	4	PISTON PIN CLAMP BOLT 3/8"
		4	LOCKWASHER 3/8"
13	U-3113	8	CONNECTING ROD HALF BEARING (EFFECTIVE ON MOTOR W-273) IN U-3206 Assy.

NOTE: CONNECTING ROD ASSEMBLIES U-3109 WHICH HAVE NOT BEEN FILED OR GROUND ON CONTACT FACES AND ARE OTHERWISE FREE FROM TOOL MARKS MAY BE RETURNED FOR CREDIT ON THE PURCHASE OF U-3206 CONNECTING ROD ASSEMBLIES WHICH HAVE REMOVABLE BEARING SHELLS. SEE PRICE LIST.

SERVICE NOTE: ON ACCOUNT OF THE REMOVABLE SLEEVE CONSTRUCTION IN THE CYLINDER BLOCK OF THIS MOTOR OVERSIZE PISTONS AND RINGS ARE NOT NECESSARY. WHEN APPRECIABLE WEAR OCCURS, NEW STANDARD SIZE PARTS SHOULD BE INSTALLED. OVERSIZE PISTONS OR RINGS WILL NOT BE SUPPLIED.

WHEN MAKING REPLACEMENT OF CYLINDER SLEEVES, PISTONS AND RINGS, ORDER MOTOR REPAIR KIT #180 WHICH INCLUDES THE FOLLOWING:

4	U-3114	PISTON Assy.	12	U-3050	COMPRES. RING	4	U-3015	CYL. LINER
4	U-3052	PISTON PIN	4	U-3051	OIL RING	4	U-3016	PACKING RING

THE ABOVE PARTS ARE MARKED WITH A SPECIAL STAMP FOR IDENTIFICATION PURPOSES AND CAN NOT BE RETURNED FOR CREDIT EXCEPT AS A COMPLETE UNIT IN ORIGINAL BOX WITH PARTS IN GOOD CONDITION AND FREE FROM RUST. WHEN INDIVIDUAL PARTS ARE ORDERED, PRICES AS SHOWN IN THE PARTS PRICE LIST WILL APPLY.

CAMSHAFT GROUP

(SEE PLATE 4)

ITEM	PART NUMBER	QTY.	NAME
1	U-3027	1	CAMSHAFT
2	U-3028	1	CAMSHAFT GEAR
3	E-13	3	CAPSCREW 3/8"x3/16"
		3	LOCKWASHER 3/8"
4		1	LOCKWIRE 1/16"x8"
5	U-3031	1	CAMSHAFT THRUST PLUG
6	E-2348	1	CAMSHAFT THRUST SCREW Assy.
7		1	HEX JAM NUT 5/8"
8	U-3026	3	CAMSHAFT BUSHING
9		1	CTSK. PIPE PLUG 3/8"
10		1	EXPANSION PLUG 2-1/2"
11	U-3017	8	VALVE TAPPET

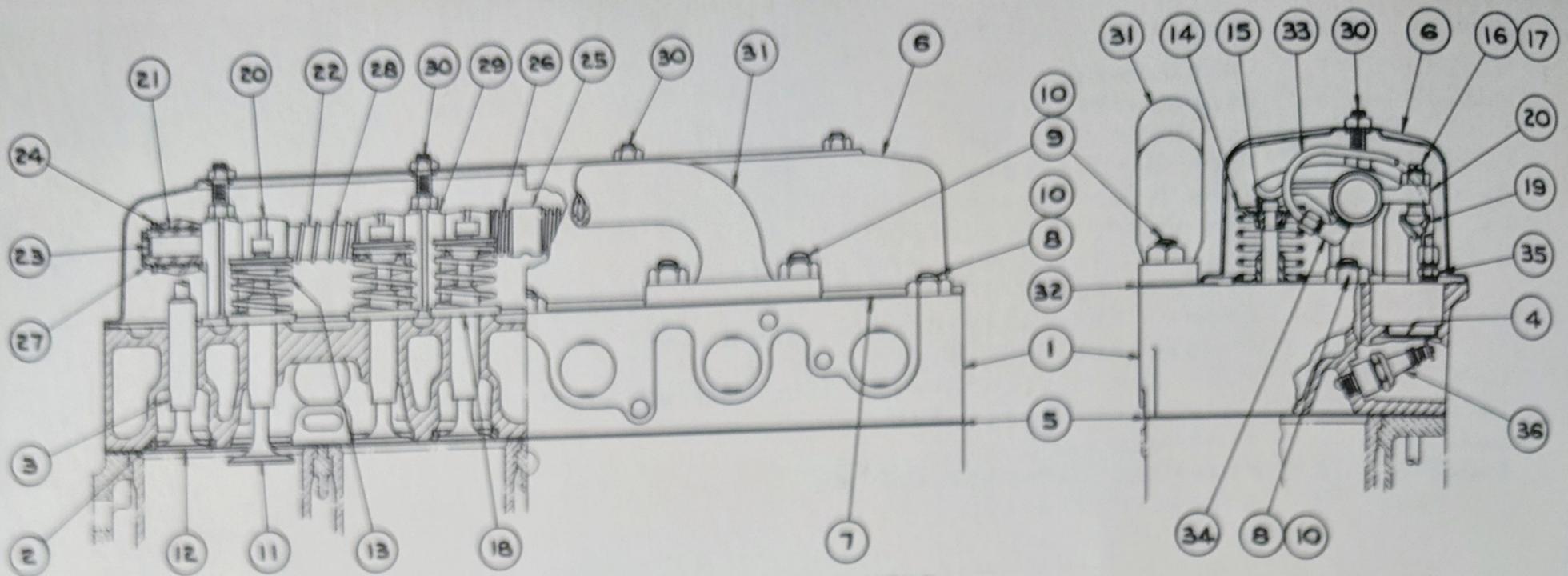


PLATE 5-CYLINDER HEAD

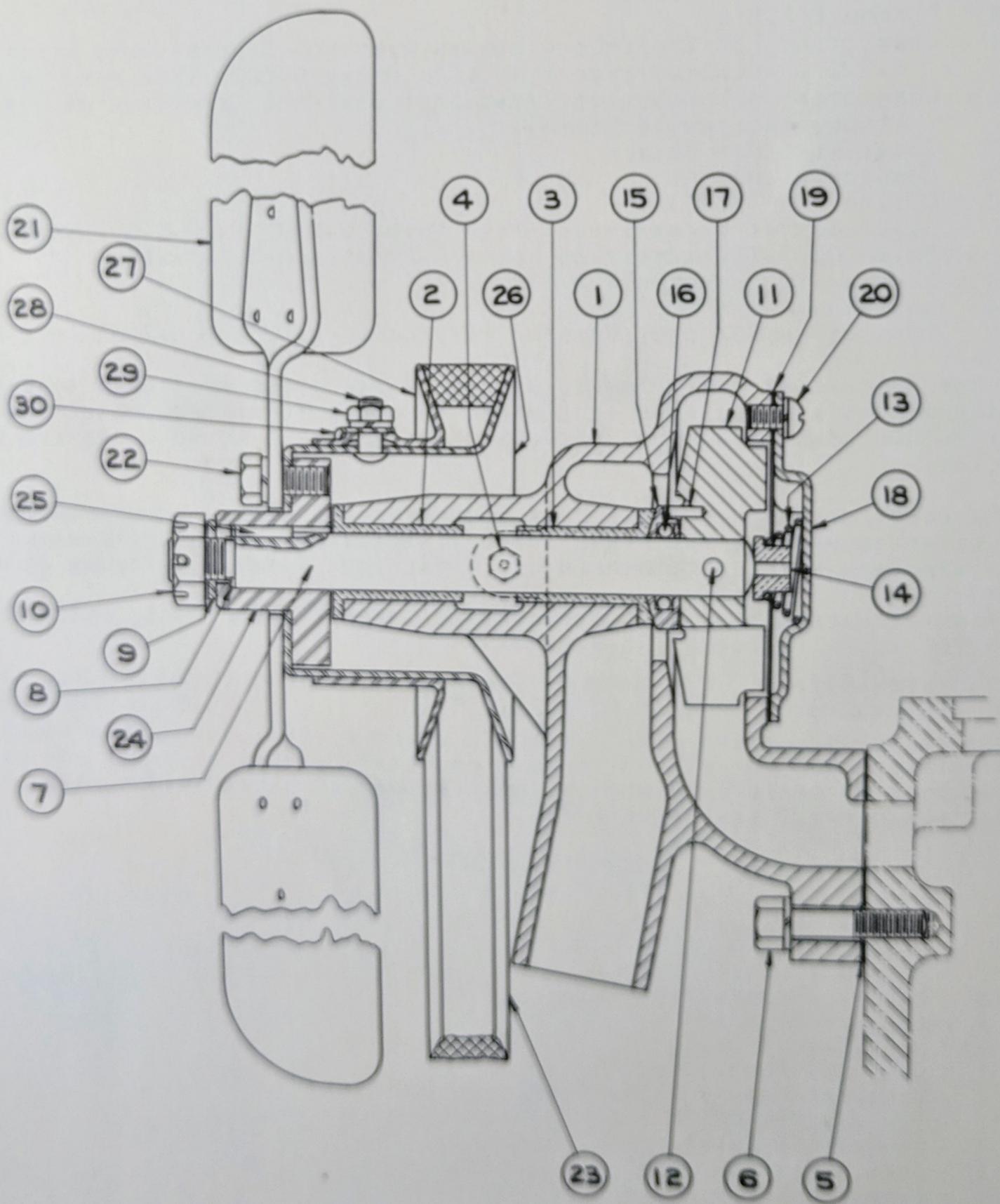


PLATE 6-WATER PUMP & FAN

CYLINDER HEAD GROUP
(SEE PLATE 5)

ITEM	PART NUMBER	QTY.	NAME
1	U-3001	1	CYLINDER HEAD ASSY. (INCLUDES ITEMS 2, 3, AND 4)
2	U-3164	4	EXHAUST VALVE SEAT INSERT
3	U-3142	8	VALVE STEM GUIDE
4	U-3093	2	CORE HOLE PLUG
5	U-3198	1	CYLINDER HEAD GASKET
6	U-3155	1	CYLINDER HEAD COVER
7	U-3006	1	CYLINDER HEAD COVER GASKET
8	U-3004	8	CYLINDER HEAD STUD 1/2"x4-3/8"
9	U-3003	4	CYLINDER HEAD STUD 1/2"x5"
10		12	HEX NUT 1/2"
11	U-3166	4	INLET VALVE
12	U-3167	4	EXHAUST VALVE
13	U-3151	8	VALVE SPRING
14	U-3149	8	VALVE SPRING CAP
15	U-3131	16	VALVE SPRING TAPER (HALF ONLY)
16	U-3132	8	VALVE ADJUSTING SCREW
17		8	HEX NUT 3/8" N.F.
18	U-3059	8	VALVE SPRING SEAT
19	U-3018	8	PUSH ROD
20	U-3012	8	ROCKER ARM WITH BUSHING (INCLUDES ITEM 21)
21	U-3013	8	ROCKER ARM BUSHING
22	U-3008	1	ROCKER ARM SHAFT
23	U-3035	2	ROCKER SHAFT PLUG
24	U-3009	2	ROCKER SHAFT WASHER
25	U-3010	1	ROCKER SHAFT OIL COLLAR
26	U-3091	2	ROCKER SHAFT SPRING
27	U-3092	2	ROCKER ARM RETAINER
28	U-3011	2	SPACER SPRING
29	U-3007	4	ROCKER ARM SUPPORT
30	{ U-3014	4	STUD 3/8"x4-1/2"
		8	HEX NUT 3/8"
31	U-3076	1	WATER MANIFOLD
32	U-3077	2	WATER MANIFOLD GASKET
33	U-3106	1	ROCKER SHAFT OIL TUBE
34	#69-F	1	ELBOW FITTING
35	#68-F	1	CONNECTOR
36	#K-12	4	SPARK PLUG 14 MM

WATER PUMP AND FAN GROUP
(SEE PLATE 6)

ITEM	PART NUMBER	QTY.	NAME
	U-3184	1	WATER PUMP ASSY. (INCLUDES ITEMS 1 TO 20)
1	U-3055	1	WATER PUMP BODY (INCLUDES ITEMS 2 AND 3)
2	U-3124	1	WATER PUMP BODY BUSHING
3	U-3143	1	WATER PUMP BODY BUSHING
4	#1600	1	ALEMITE PUSH TYPE FITTING
5	U-3061	1	WATER PUMP GASKET
6	{	3	HEX CAPSCREW 3/8"x1-1/2"
		3	LOCKWASHER 3/8"
7	U-3122	1	WATER PUMP SHAFT
8	U-3145	1	WATER PUMP SHAFT SHIM .005" THK.
9	U-3139	1	WASHER 7/8" O.D.x33/64" I.D.
10	{ U-3136	1	SHAFT NUT 1/2"
		1	COTTER KEY 3/32"x1"
11	U-3057	1	WATER PUMP IMPELLER
12		1	GROOVE PIN 3/16"x1-1/4"
13	U-3125	1	WATER PUMP IMPELLER SPRING
14	U-3126	1	WATER PUMP IMPELLER SPRING RETAINER
15	U-3146	1	WATER PUMP THRUST WASHER
16	U-3123	1	THRUST WASHER RUBBER RING
17	U-3063	1	THRUST WASHER DRIVE PIN
18	U-3147	1	WATER PUMP BODY COVER
19	U-3127	1	WATER PUMP BODY COVER GASKET
20	{	5	RD. HD. MACHINE SCREW 1/4"x3/8"
		5	LOCKWASHER 1/4"
21	U-3064	1	FAN BLADE ASSY.
22	{	4	HEX CAPSCREW 5/16"x3/4"
		4	LOCKWASHER 5/16"
23	U-3073	1	FAN BELT
24	U-3152	1	FAN HUB
25	U-3134	1	FAN HUB KEY 1/8"x1/8"x5/8"
26	U-3133	1	FAN HUB PULLEY
27	U-3156	1	FAN HUB COLLAR
28	U-3141	2	FAN PULLEY LOCKSCREW 1/4"x5/8"
29	{	2	HEX NUT 1/4"
		2	LOCKWASHER 1/4"
30	U-3135	2	FAN PULLEY LOCKSCREW WASHER

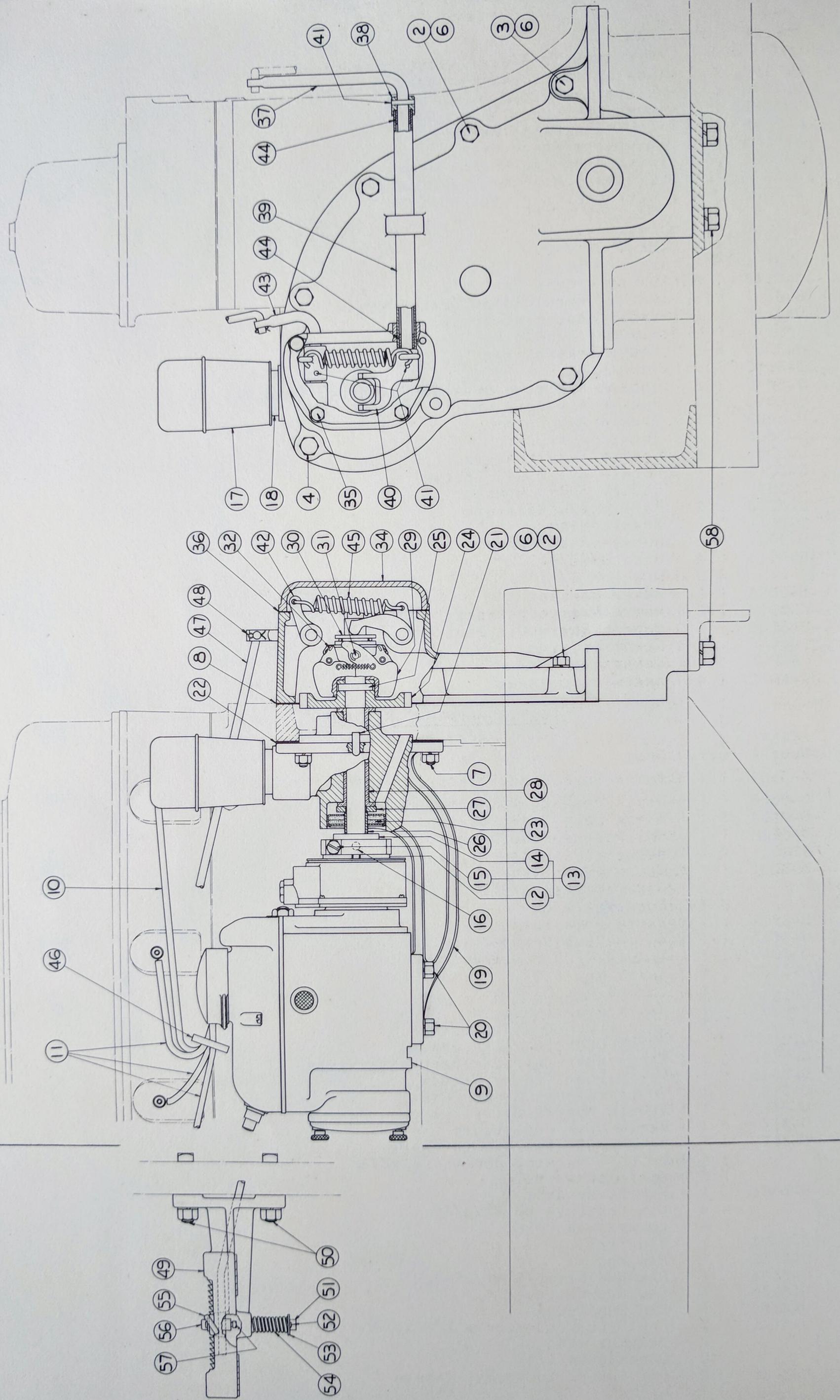


PLATE 7- GOVERNOR & MAGNETO

GOVERNOR AND MAGNETO GROUP

(SEE PLATE 7)

ITEM	PART NUMBER	QTY.	NAME
1	U-3053	1	GEAR COVER
2		4	HEX CAPSCREW 3/8"x1-3/4"
3		1	HEX CAPSCREW 3/8"x2-1/4"
4		1	HEX CAPSCREW 3/8"x3-1/4"
5		2	HEX NUT 3/8"
6		7	LOCKWASHER 3/8"
7	U-1852	1	STUD 3/8"x2-3/4"
8	U-3054	1	GEAR COVER GASKET
9	U-3191	1	BENDIX - SCINTILLA C-4 MAGNETO (INCLUDES ITEMS 10 TO 13)
10	U-1982	1	SPARK PLUG WIRE 15-3/4" LONG
11	U-1980	3	SPARK PLUG WIRE 11" LONG
12	10-3575	1	FLOATING DISC
13	10-3152	1	DRIVE MEMBER COMPLETE (INCLUDES ITEMS 14 AND 15)
14	10-3148	1	DRIVE HUB
15	10-3149	1	ADJUSTING SCREW
16	U-3065	1	PIN 1/4"x13/16"
17	U-3196	1	BREATHER CAP
18	U-3067	1	BREATHER TUBE
19	U-3078	1	MAGNETO BRACKET (INCLUDES ITEM 28)
20	{	5	HEX CAPSCREW 3/8"x1"
		5	LOCKWASHER 3/8"
21		1	STRAIGHT DOWEL 1/4"x3/4"
22	U-3079	1	MAGNETO BRACKET GASKET
23	E-2184-A	1	CORK SEAL ASSY.
24	U-3080	1	MAGNETO GEAR
25	E-2203	1	STRAIGHT PIN 1/4"x1-5/16"
26	U-3062	1	GOVERNOR SHAFT SPACER
27	U-3084	1	GOVERNOR SHAFT WASHER
28	U-3124	2	GOVERNOR SHAFT BUSHING
29	U-3086	1	GOVERNOR WEIGHT ASSY.
30	UMB-6224	1	THRUST BEARING ASSY.
31	U-3193	1	GOVERNOR WEIGHT PIN
32		2	COTTER PIN 3/32"x1-1/8"
33	U-3081	1	GOVERNOR SHAFT
34	U-3082	1	GOVERNOR COVER
35	{	4	HEX CAPSCREW 1/4"x1/2"
		4	LOCKWASHER 1/4"
36	U-3083	1	GOVERNOR COVER GASKET
37	U-3095	1	GOVERNOR CROSS SHAFT
38	U-3098	1	GOVERNOR CROSS SHAFT COLLAR
39	U-3096	1	CROSS SHAFT TUBE
40	U-3094	1	GOVERNOR LEVER
41		3	TAPER PIN #0x3/4"
42	U-3089	1	GOVERNOR CONTROL LEVER
43	U-3137	1	GOVERNOR SPEED CONTROL LEVER
44	U-3097	2	GOVERNOR CROSS SHAFT BUSHING
45	U-3192	1	GOVERNOR SPRING WITH PLUNGER
46	U-3203	1	MAGNETO CABLE RETAINER
47	U-2525	1	GOVERNOR CONTROL ROD
48		1	COTTER PIN 1/16"x1/2"
49	E-1764	1	GOVERNOR CONTROL BRACKET
50	{	2	SQUARE HEAD MACHINE BOLT 3/8"x2-1/4"
		2	LOCKWASHER 3/8"
51	E-1765	1	CONTROL LEVER FULCRUM PIN
52		2	COTTER PIN 1/8"x3/4"
53	E-1692	1	WASHER 3/4"
54	E-1690	1	CONTROL LEVER SPRING
55	E-1689	1	CONTROL LEVER
56	E-1333	1	CONTROL ROD PIN
57		1	SQUARE HEAD SET SCREW 1/4"x3/8"
	{	2	HEX CAPSCREW 1/2"x1-1/4"
58		2	LOCKWASHER 1/2"

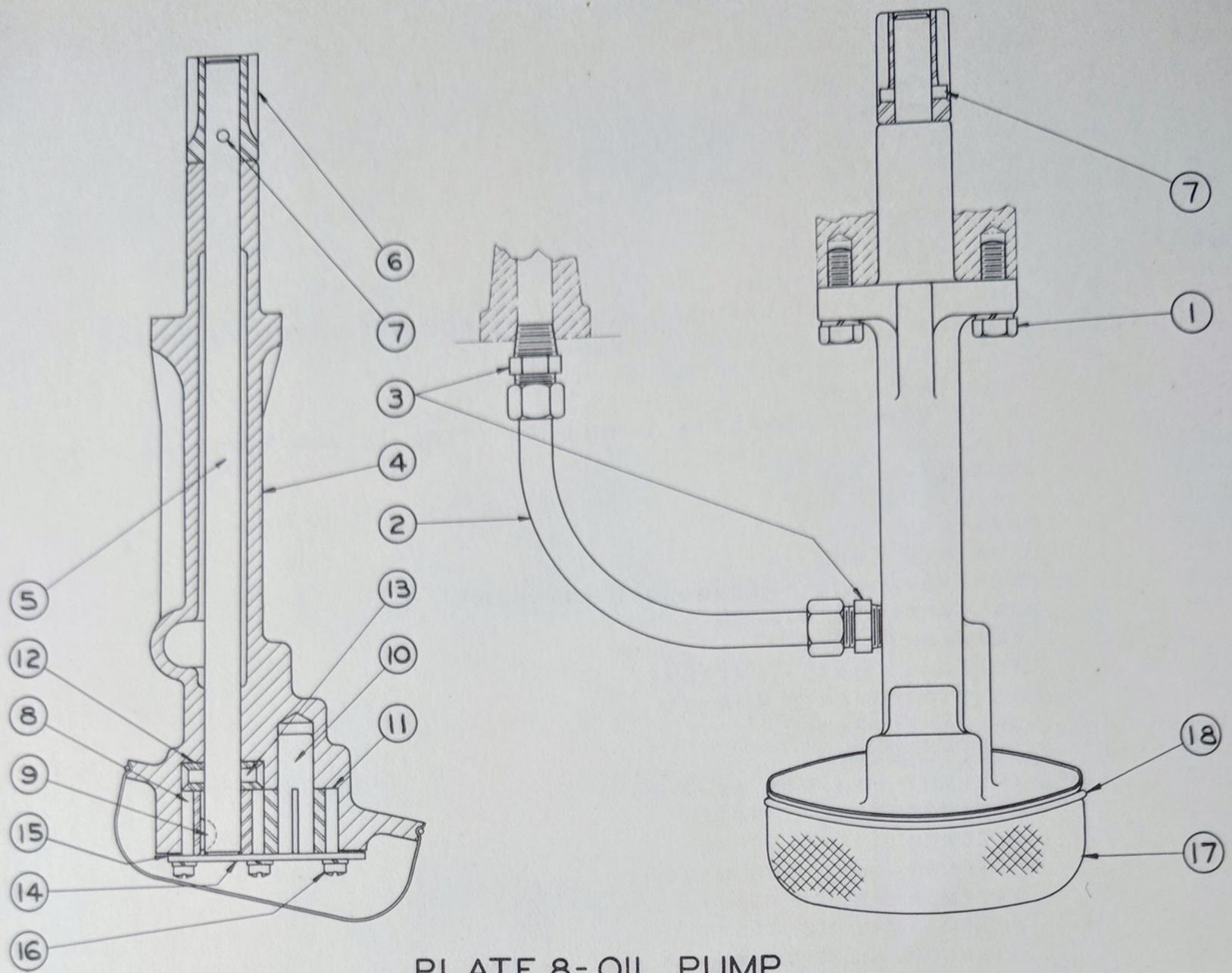


PLATE 8-OIL PUMP

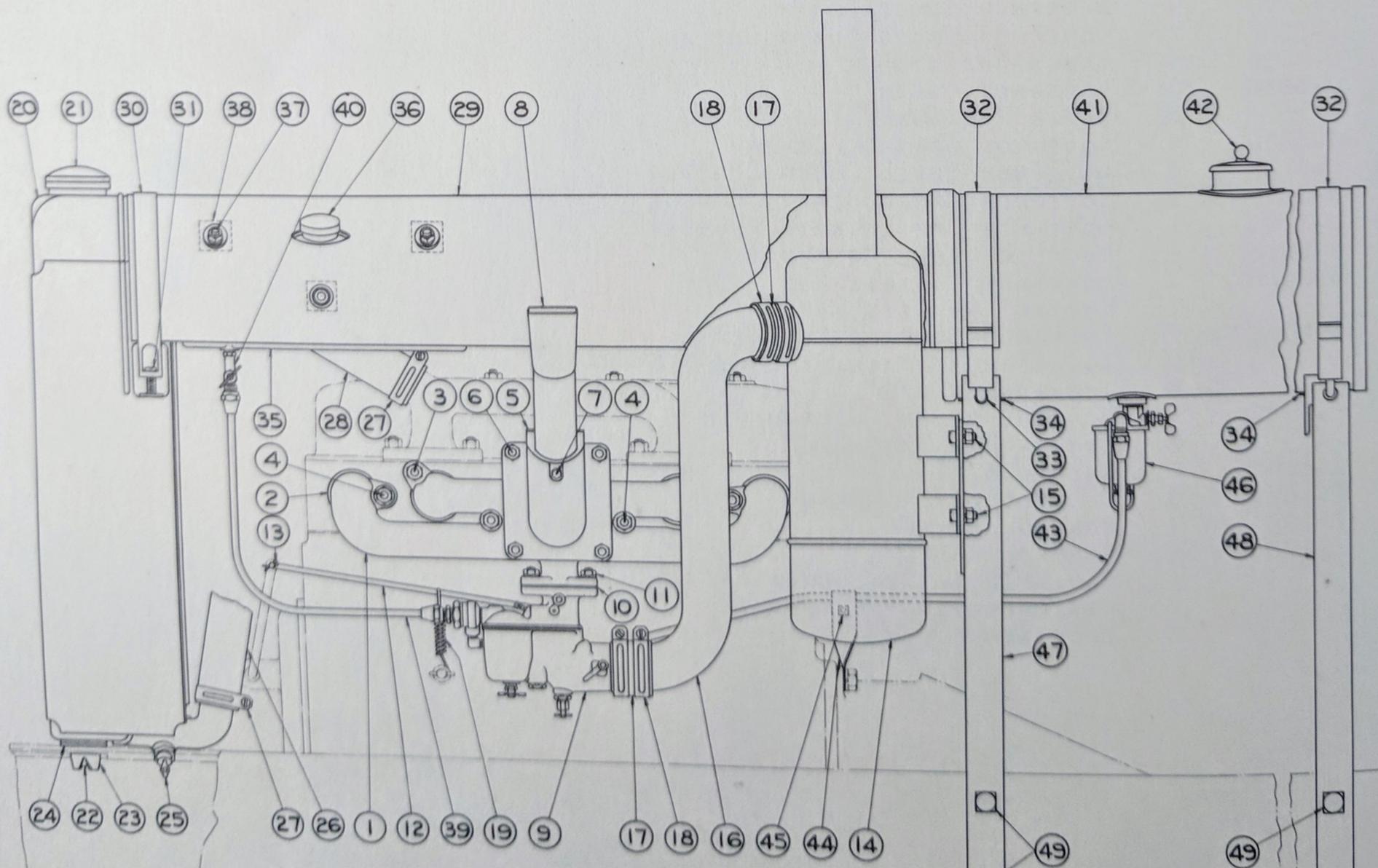


PLATE 9-MANIFOLD, CARB., AIR CLEANER, RADIATOR, FUEL TANK, HOOD

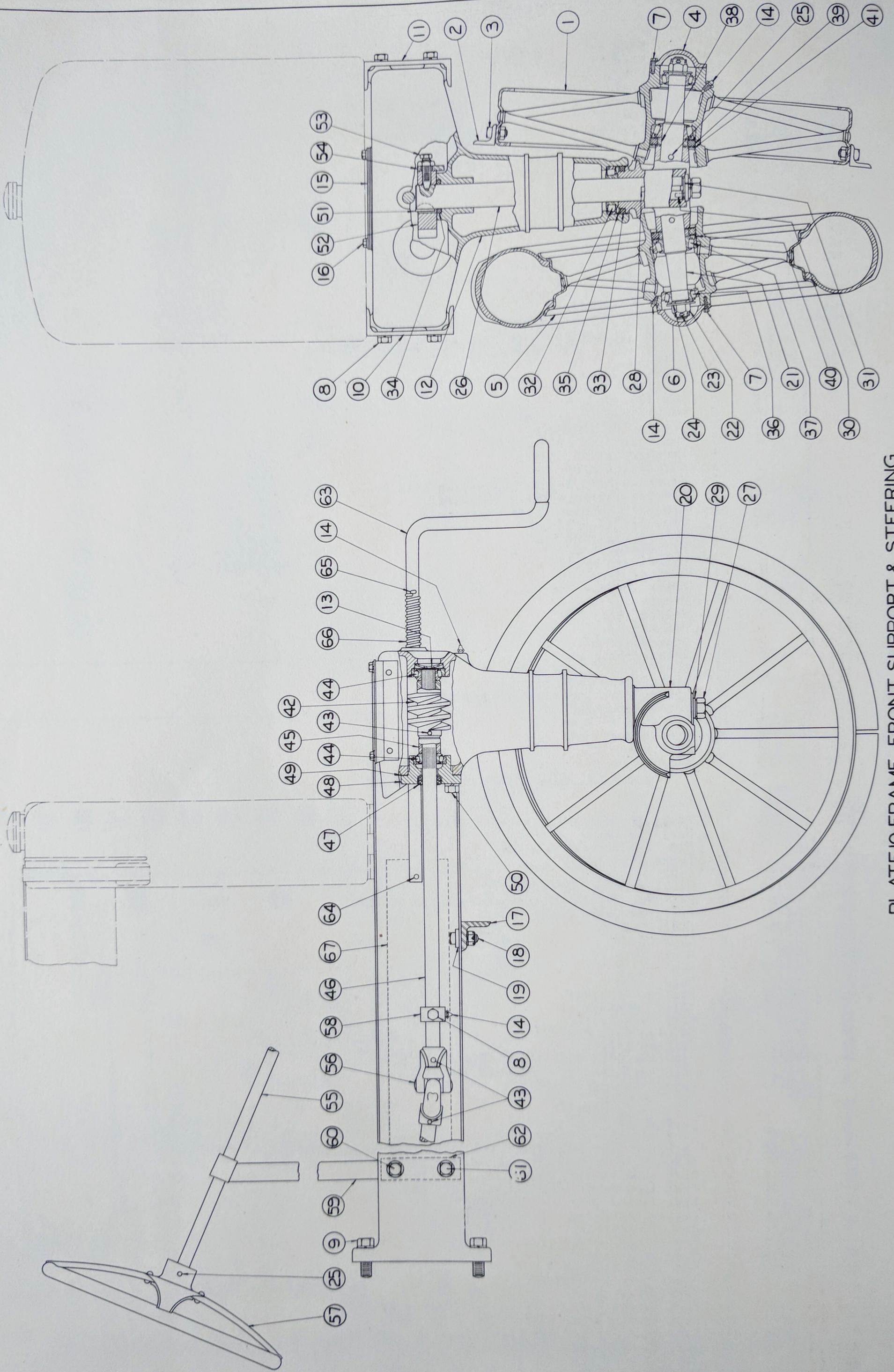
ITEM	NUMBER	QTY.	NAME
1	U-3186	1	OIL PUMP ASSY. (INCLUDES ITEMS 4 TO 18)
		2	HEX CAPSCREW 5/16"x1"
		2	LOCKWASHER 5/16"
2	U-3107	1	OIL PUMP TUBE
3	#68-F	2	CONNECTOR
4	U-3181	1	OIL PUMP BODY
5	U-3168	1	OIL PUMP SHAFT
6	U-3100	1	OIL PUMP DRIVE GEAR
7	U-3174	1	OIL PUMP DRIVE GEAR PIN 3/16"x1"
8	U-3169	1	OIL PUMP GEAR - DRIVER
9		1	WOODRUFF KEY #2
10	U-3171	1	OIL PUMP IDLER PIN
11	U-3170	1	OIL PUMP GEAR - DRIVEN
12	U-3173	1	OIL PUMP THRUST COLLAR
13	U-3172	1	THRUST COLLAR PIN 3/16"x1-3/16"
14	U-3175	1	OIL PUMP COVER
15	U-3176	1	OIL PUMP COVER GASKET
16		6	FILLISTER HD. MACH. SCREW #10-1/2"
		6	LOCKWASHER 3/16"
17	U-3182	1	OIL PUMP SCREEN
18		1	OIL PUMP SCREEN LOCKWIRE - 14-1/4" LG.

MANIFOLD, CARBURETOR, AND AIR CLEANER GROUP
(SEE PLATE 9)

ITEM	PART NUMBER	QTY.	NAME
1	U-3068	1	INLET AND EXHAUST MANIFOLD
2	U-3162	6	MANIFOLD GASKET
		6	MANIFOLD GASKET RETAINER
3	U-3160	2	MANIFOLD STUD 3/8"x3-1/2"
		2	DURONZE HEX NUT 3/8"
4	U-3072	4	MANIFOLD STUD 3/8"x4-3/8"
		4	DURONZE HEX NUT 3/8"
5	U-3161	2	MANIFOLD STUD SPACER (FRONT AND REAR STUDS ONLY)
		1	EXHAUST MANIFOLD COVER (KEROSENE)
6	U-3178	1	EXHAUST MANIFOLD COVER (GASOLINE)
		4	STUD 3/8"x1-5/8"
7	E-2147	4	DURONZE HEX NUT 3/8"
		1	HEX CAPSCREW 5/16"x5/8"
8	U-3180	1	EXHAUST PIPE
9	U-3195	1	ZENITH CARBURETOR MODEL 1-7
10	U-3205	1	CARBURETOR GASKET
11	U-3204	2	STUD 5/16"x1-3/8"
		2	HEX NUT 5/16"
12	U-3099	2	LOCKWASHER 5/16"
		1	CARBURETOR LINK
13		2	COTTER KEY 1/16"x1/2"
14	U-2559	1	AIR CLEANER COMPLETE
15		4	SQUARE HEAD MACHINE BOLT 3/8"x3/4"
		4	LOCKWASHER 3/8"
16	U-2560	1	AIR CLEANER TUBE
17	U-1039	2	AIR CLEANER HOSE
18	U-193	4	HOSE CLAMP 2"
19	U-3208	1	ROD SPRING

RADIATOR, FUEL TANKS, AND HOOD GROUP
(SEE PLATE 9)

ITEM	PART NUMBER	QTY.	NAME
20	U-3087	1	RADIATOR COMPLETE (INCLUDES ITEM 21)
21	A-5750	1	RADIATOR CAP
22		2	HEX TAP BOLT 1/2"x1-1/2"
		2	LOCKWASHER 1/2"
23	U-2887	2	LOCK
24	U-2158	2	RADIATOR PAD 1/4"x1/4"x2"
		2	RADIATOR SPRING (DISCONTINUED AFTER WC-528)
25	U-830	1	RADIATOR DRAIN COCK
26	U-1671	1	LOWER HOSE
27	U-3090	1	LOWER HOSE
28	U-194	4	HOSE CLAMP
29	U-60	1	UPPER HOSE
30	U-2133	1	HOOD
31	U-2131	1	HOOD STRAP
32	U-2132	2	SPECIAL CAPSCREW
		2	SPECIAL WASHER
33	U-2707	2	FUEL TANK STRAP
34	U-232	4	MACHINE BOLT 3/8"x2"
35	U-272	2	PACKING STRIP
36	U-2669	1	GASOLINE TANK COMPLETE (INCLUDES ITEM 36)
37	G-1-530	1	GASOLINE TANK CAP (INCLUDES GASKET)
		1	GASOLINE TANK CAP GASKET
38	U-2963	3	HEX NUT 5/16"
		3	CUT WASHER 5/16"
39	U-2670	3	LOCKWASHER 5/16"
		3	PACKING STRIP
40	U-2906	1	GASOLINE LINE COMPLETE (DISCONTINUED AFTER WC-546)
41	U-2676	1	GASOLINE LINE COMPLETE (EFFECTIVE ON WC-547)
42	AM-8719	1	NEEDLE VALVE
43	U-2096	1	FUEL TANK COMPLETE (INCLUDES ITEM 42)
44	71545	1	FUEL TANK FILLER CAP (ROUND)
		1	FILLER CAP GASKET (FOR #71545)
45	U-2964	1	FUEL TANK FILLER CAP (HINGED)
		1	FILLER CAP GASKET (FOR U-204)
46	U-204	1	FUEL LINE COMPLETE
47	U-1487	1	FUEL LINE SUPPORT
48	U-2675	1	STOVE BOLT 3/16"x3/8"
		1	LOCKWASHER 3/16"
49	U-549	1	FUEL FILTER ASSY. (DISCONTINUED AFTER WC-546)
		1	FUEL FILTER ASSY. (EFFECTIVE ON WC-549)
50	U-257	1	FUEL TANK SUPPORT AND DASH
51	U-2666	1	FUEL TANK SUPPORT, REAR
52	U-2665	6	MACHINE BOLT 1/2"x1-1/2"
		6	LOCKWASHER 1/2"



PLATEIO-FRAME, FRONT SUPPORT, & STEERING

FRAME, FRONT SUPPORT, AND STEERING
(SEE PLATE 10)

ITEM	PART NUMBER	QTY.	NAME	
1	U-2068	2	FRONT WHEEL	} FOR STEEL WHEELED TRACTORS ONLY. FOR AIR TIRED TRACTORS ONLY.
2	U-1020	4	GUIDE RING	
3	{	16	MACHINE BOLT, 1/2"x1-1/4"	
		16	LOCKWASHER 1/2"	
4	N-338-A	2	FRONT WHEEL HUB CAP	
5	U-2553	2	FRONT WHEEL	
6	N-338	2	FRONT WHEEL HUB CAP	
7	{	6	HEX CAPSCREW 1/4"x3/4"	
		6	LOCKWASHER 1/4"	
8	{	9	HEX CAPSCREW 1/2"x1-1/4"	
		9	LOCKWASHER 1/2"	
9	{	4	HEX CAPSCREW 3/4"x2-1/4"	
		4	LOCKWASHER 3/4"	
10	U-2414	1	CHANNEL FRAME, R.H.	
11	U-2415	1	CHANNEL FRAME, L.H.	
12	U-2111	1	FRONT SUPPORT	
13		1	EXPANSION PLUG 2"	
14	#1600	4	ALEMITE PUSH TYPE FITTING	
15	{	1	FRONT SUPPORT COVER	
	U-2258			
	U-2257	1	FRONT SUPPORT COVER GASKET	
16	{	4	HEX CAPSCREW 3/8"x1	
		4	LOCKWASHER 3/8"	
17	U-2420	1	ENGINE SUPPORT	
	{	2	SPECIAL BOLT 1/2"x1-3/4"	
		2	SLOTTED HEX NUT 1/2"	
18	{	2	LOCKWASHER 1/2"	
		2	COTTER KEY 3/32"x1"	
		2	BEVEL WASHER 1/2"	
19	U-3226	2	BEVEL WASHER 1/2"	
20	U-2097	1	SPINDLE BLOCK	
21	U-2098	2	FRONT WHEEL SPINDLE	
22		2	CASTLE HEX NUT 3/4"	
23		2	COTTER KEY 1/8"x1-1/2"	
24		2	CUT WASHER 3/4"	
25	U-143	3	GROOVE PIN 3/8"x2-1/4"	
26	U-2099	1	STEERING SPINDLE SHAFT	
27	{	1	HEX TAP BOLT 3/4"x1-3/4"	
		1	RIB LOCKWASHER 3/4"	
28	U-92	1	KEY 3/8"x3/8"x2-1/16"	
29	E-939	1	WASHER	
30		1	DOWEL 5/16"x5/8"	
31	{	2	SHIM .005"	
	E-938			
	E-937	3	SHIM .030"	
32	{	1	TIMKEN CONE AND ROLLER ASSY.	
	#355			
	#354-A	1	TIMKEN CUP	
33	U-2101	1	CORK SEAL RING, LOWER	
34	U-2102	1	CORK SEAL RING, UPPER	
35	U-2100	1	CORK RETAINER	
36	{	2	TIMKEN CONE AND ROLLER ASSY.	
	#15118			
	#15250	2	TIMKEN CUP	
37	{	2	TIMKEN CONE AND ROLLER ASSY.	
	#2788			
	#2720	2	TIMKEN CUP	
38	U-2106	2	BEARING SPACER	
39	U-2104	2	FELT WASHER	
40	U-2103	2	FELT RETAINER	
41	U-2105	2	RETAINER WASHER	
42	U-1111	1	STEERING WORM	
43	E-2096	3	STRAIGHT PIN 3/8"x1-3/4"	
44	{	2	TIMKEN CONE AND ROLLER ASSY.	
	#1986			
	#1931	2	TIMKEN CUP	
45	U-2109	1	STEERING WORM SRACER	
46	U-2107	1	STEERING WORM SHAFT	
47	{	2	CORK SEAL RING	
	E-1694			
	E-1695	2	CORK RING RETAINER	
48	U-1063	1	STEERING WORM BEARING	
49	{	2	SHIM .005"	
	U-1061			
	U-1062	2	SHIM .014"	
50	{	2	HEX CAPSCREW 5/8"x1-1/2"	
		2	LOCKWASHER 5/8"	
51		1	WOODRUFF KEY #F	
52	U-2108	1	STEERING WORM GEAR	
53	{	1	SPECIAL SET SCREW 5/8"x2-5/16"	
	U-2085			
	U-2110	1	HEX CHECK NUT 5/8"	
54	{	1	STEERING GEAR STOP (DISCONTINUED. ORDER ITEM 52 WITH NEXT TWO PARTS.)	
	U-2982			
		2	STEERING GEAR STOP	
		2	DOWEL 1/2"x1"	
55	U-2151	1	STEERING SHAFT	
56	U-2152	1	UNIVERSAL JOINT	
57	U-2260	1	STEERING HAND WHEEL	
58	U-2150	1	STEERING SHAFT BEARING	
59	U-2116	1	STEERING SHAFT SUPPORT COMPLETE	
60	{	1	MACHINE BOLT 1/2"x4-1/2"	
		1	LOCKWASHER 1/2"	
61	{	1	MACHINE BOLT 1/2"x4"	
		1	LOCKWASHER 1/2"	
62	U-2115	1	STEERING SHAFT SUPPORT BAR	
63	U-2122	1	STARTING CRANK	
64	{	1	STARTING CRANK PIN	
	E-2203			
	E-2096	2	STRAIGHT PIN 3/8"x1-3/4"	
65		1	COTTER KEY 3/16"x1-1/4"	
66	U-2123	1	STARTING CRANK SPRING	
67	U-2756	2	TRANSFER	

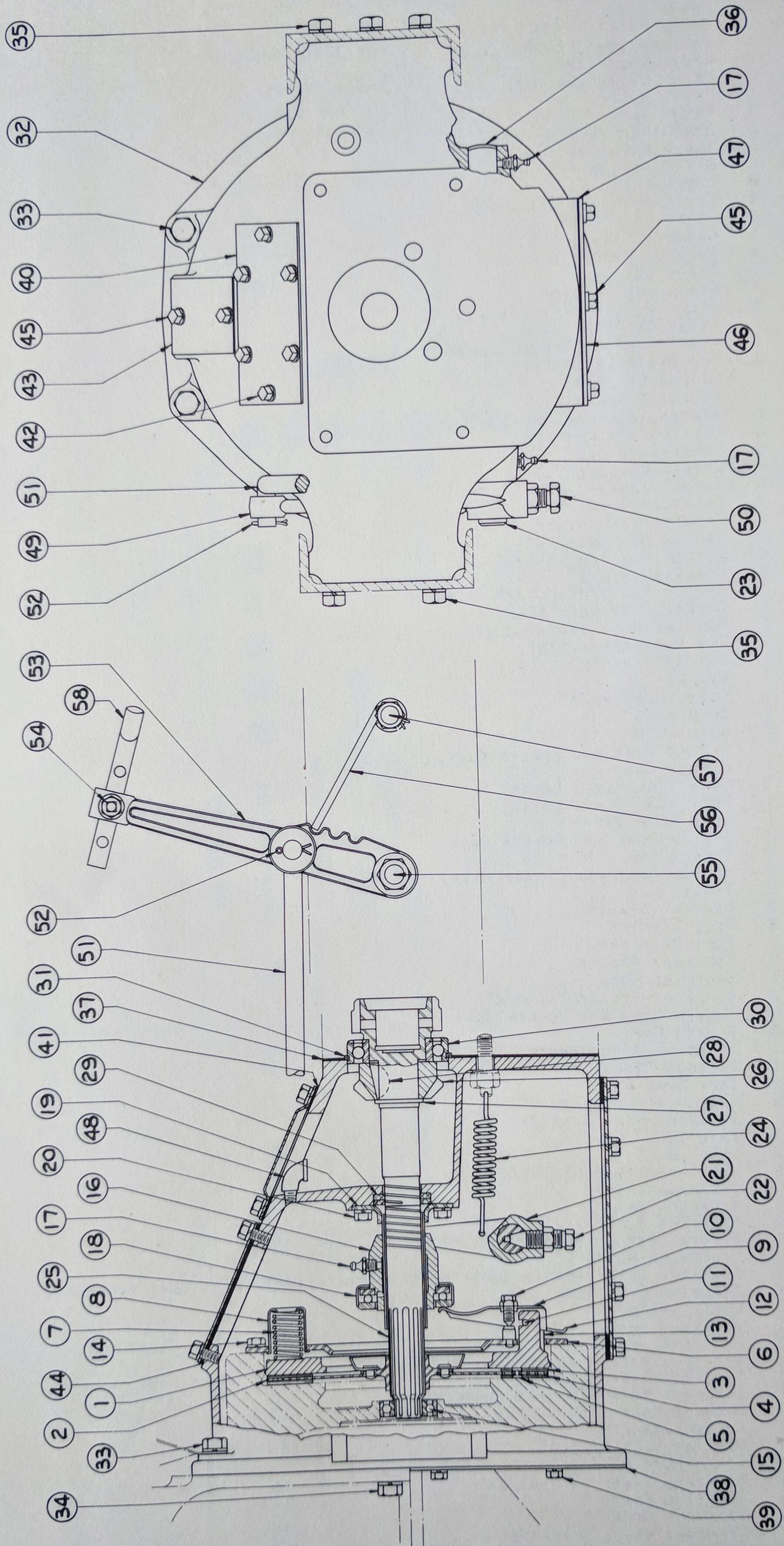


PLATE II- CLUTCH & CLUTCH HOUSING

CLUTCH AND CLUTCH HOUSING GROUP
(SEE PLATE 11)

ITEM	PART NUMBER	QTY.	NAME
-	U-2371	1	CLUTCH COMPLETE (INCLUDES ITEMS 1, 2, AND 6 TO 13 INCL.)
1	CL-1716-1	1	PRESSURE PLATE
2	UCL-7-862	1	CLUTCH PLATE, LINERS, AND SPLINE (INCLUDES ITEMS 3, 4, AND 5)
3	CL-1269	4	CLUTCH FACING 1/8"
4	CL-1270	4	CLUTCH FACING 5/32"
5	CL-1011	20	CLUTCH FACING RIVET
6	UCL-1721-2	1	BACK PLATE
7	CL-505-4	3	PRESSURE SPRING
8	CL-1271	3	PRESSURE SPRING CUP
9	CL-1743	3	RELEASE LEVER
	CL-1538	3	RELEASE LEVER ADJUSTING SCREW
10	CL-1608	3	HEX HALF NUT 3/8"
11	CL-1540	3	RELEASE LEVER PIN
12	CL-1753	3	RELEASE LEVER SPRING
13	CL-3151	6	RELEASE LEVER SPRING PIN
		6	HEX CAPSCREW 5/16"x1"
14		6	LOCKWASHER 5/16"
15	#7505	1	NEW DEPARTURE BALL BEARING
16	U-2530	1	CLUTCH SHIFTER
17	#1600	3	ALEMITE PUSH TYPE FITTING
18	#5015	1	NICE BALL BEARING
19	U-2531	1	CLUTCH SHIFTER BRACKET
		2	HEX CAPSCREW 3/8"x3/4"
20		2	LOCKWASHER 3/8"
21	U-2095	1	CLUTCH FORK
	U-2265	1	SET SCREW 5/8"x1-15/16"
22		1	HEX JAM NUT 5/8"
23	U-2094	1	CLUTCH FORK SHAFT
24	E-384	1	CLUTCH RELEASE SPRING
25	U-2857	1	CLUTCH SHAFT AND DRIVE PINION
26	U-2128	1	BELT PULLEY BEVEL PINION
27	U-2876	1	BEVEL PINION SNAP RING
28		1	WOODRUFF KEY #D
	U-2086	2	CLUTCH SHAFT CORK RING
29	U-2529	1	CORK RING RETAINING WASHER
30	#47510	1	NEW DEPARTURE BALL BEARING
31	U-2877	1	BEARING SNAP RING
32	U-3101	1	CLUTCH HOUSING
		2	HEX CAPSCREW 1/2"x1-3/4"
33		2	LOCKWASHER 1/2"
		2	HEX CAPSCREW 1/2"x2"
34		2	LOCKWASHER 1/2"
		9	HEX CAPSCREW 1/2"x1-1/4"
35		9	LOCKWASHER 1/2"
36		1	EXPANSION PLUG 1"
37	U-2089	1	CLUTCH HOUSING GASKET
38	U-2416	1	FLYWHEEL COVER
		4	HEX CAPSCREW 5/16"x5/8"
39		4	LOCKWASHER 5/16"
40	U-2076	1	CLUTCH HOUSING COVER
41	U-2077	1	CLUTCH HOUSING COVER GASKET
		6	HEX CAPSCREW 3/8"x1/2"
42		6	LOCKWASHER 3/8"
43	U-2422	1	CLUTCH INSPECTION COVER
44	U-2423	1	CLUTCH INSPECTION COVER GASKET
		8	HEX CAPSCREW 3/8"x3/4"
45		8	LOCKWASHER 3/8"
46	U-2417	1	CLUTCH HOUSING COVER, BOTTOM
	U-2418	2	HOUSING COVER GASKET, BOTTOM LONG
47	U-2419	2	HOUSING COVER GASKET, BOTTOM LONG
48		1	STREET ELBOW 1/8"
49	U-2093	1	CLUTCH LEVER
	U-2085	1	SPECIAL SET SCREW 5/8"x2-5/16"
50		1	HEX JAM NUT 5/8"
51	U-2262	1	CLUTCH ROD
52		2	COTTER KEY 3/16"x1"
53	U-2253	1	CLUTCH PEDAL
		1	SQUARE HEAD SET SCREW 3/8"x1-1/4"
54		1	HEX JAM NUT 3/8"
		1	HEX CAPSCREW 5/8"x4-3/4"
55		1	HEX NUT 5/8"
56	U-2256	1	CLUTCH PEDAL LATCH
	U-2263	1	CLUTCH PEDAL LATCH BOLT 5/8"
57		1	HEX NUT 5/8"
		1	COTTER KEY 1/8"x1"
58	U-2254	1	FOOT PEDAL

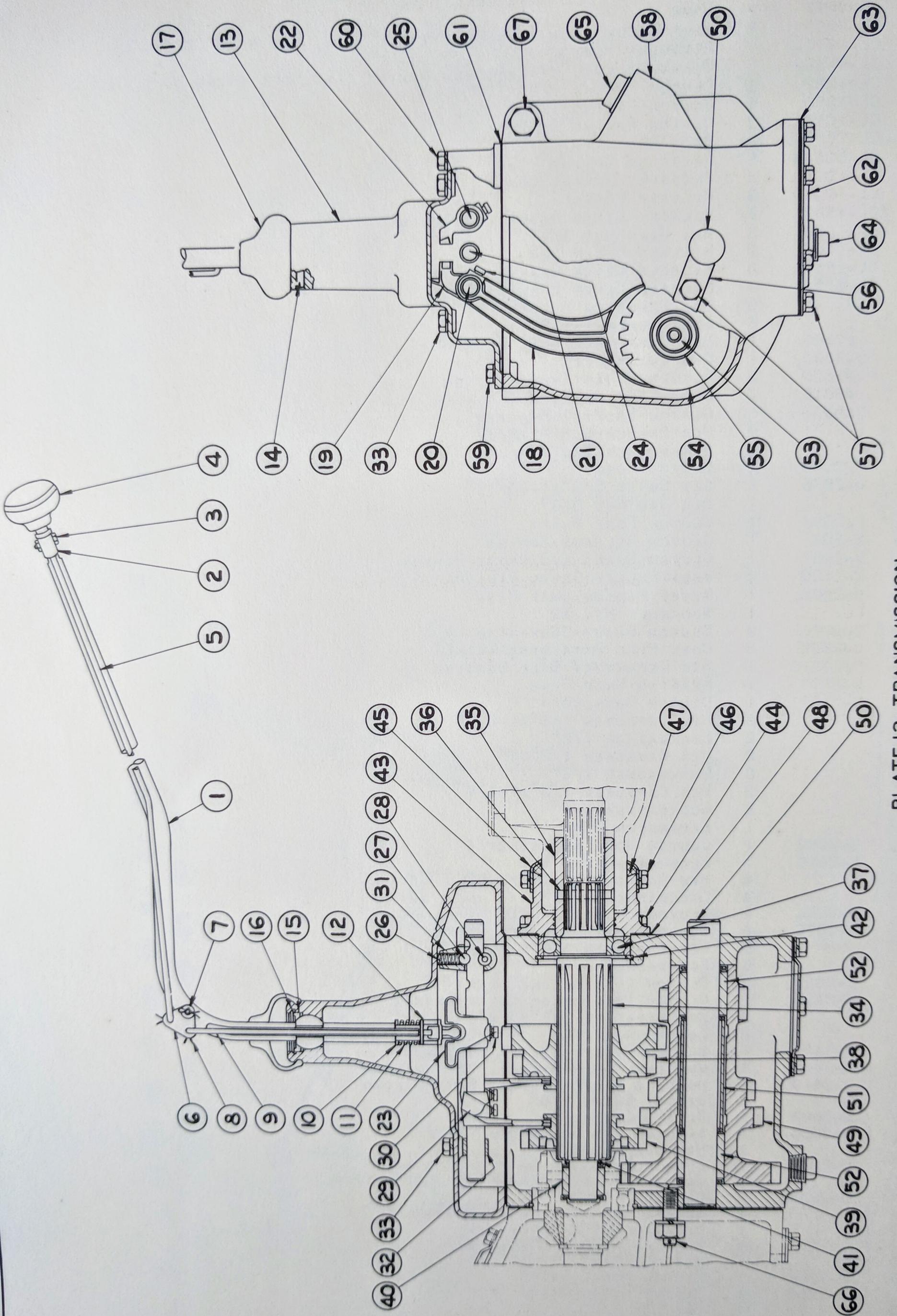


PLATE 12- TRANSMISSION

TRANSMISSION GROUP
(SEE PLATE 12)

ITEM	PART NUMBER	QTY.	NAME
1	U-2856	1	GEAR SHIFT LEVER
2	U-2761	1	REVERSE LATCH SPOON
	U-2746	1	REVERSE LATCH ROD NUT
3	U-2870	1	REVERSE LATCH SPOON STUD
	U-2869	1	REVERSE LATCH SPOON NUT
4	U-2682	1	SHIFT LEVER KNOB
5	U-2785	1	REVERSE LATCH ROD, LONG
6	U-2788	1	REVERSE LATCH ROD TRUNNION
7	U-2787	1	REVERSE LATCH ROD TRUNNION PIN
	U-2786	1	LATCH ROD TRUNNION WASHER
	U-2783	1	LATCH ROD TRUNNION SPRING
8		3	COTTER KEY 1/16"x1/2"
9	U-2774	1	REVERSE LATCH ROD, SHORT
10	U-2863	1	REVERSE LATCH SPRING WASHER
11	U-2747	1	REVERSE LATCH SPRING
12	U-2745	1	REVERSE LATCH
13	U-2859	1	TRANSMISSION CASE COVER (INCLUDES ITEM 14)
14	U-2866	1	GEAR SHIFT LEVER PIVOT PIN
15	U-2871	1	GEAR SHIFT LEVER PIVOT WASHER
16	U-2875	1	SHIFT LEVER PIVOT SPRING
17	U-2762	1	SHIFT LEVER DUST CAP
18	U-2789	1	REVERSE SHIFT FORK
19	U-2795	1	REVERSE SHIFT LUG
20	U-2792	1	REVERSE SHIFT ROD
21	U-2759	1	REVERSE SHIFT FORK SCREW
22	U-2763	1	LOW AND SECOND SHIFT LUG
23	U-2751	1	THIRD AND HIGH SHIFT LUG
24	U-2777	1	THIRD AND HIGH SHIFT ROD
25	U-2778	1	LOW AND SECOND SHIFT ROD
26	U-2752	3	MESH LOCK SPRING
27		3	STEEL BALL 3/8"
28	U-2750	2	SHIFT ROD INTERLOCK PLUG
29	U-2858	2	SHIFT FORK, LOW, SECOND, THIRD, HIGH
30	U-2864	5	SHIFT FORK SCREW
	U-2865	6	LOCKWIRE 8" LONG
31	U-2793	1	SHIFT ROD REAR SUPPORT
32	U-2749	1	SHIFT ROD FRONT SUPPORT
33		4	HEX CAPSCREW 3/8"x1"
		4	LOCKWASHER 3/8"
34	U-2748	1	MAIN SPLINE SHAFT
35	U-2770	1	MAIN SHAFT SPLINED SLEEVE
36	U-2784	1	MAIN SHAFT SPLINED SLEEVE PIN
37	#1208	1	NEW DEPARTURE BALL BEARING
38	U-2775	1	MAIN SHAFT, LOW, SECOND, AND REVERSE GEAR
39	U-2791	1	MAIN SHAFT, HIGH AND THIRD GEAR
40	#94520	1	HYATT ROLLER BEARING
41	U-2868	1	BEARING SPACER
42	U-2760	1	BEARING RETAINING RING
43	U-2794	1	REAR BEARING CAP
44		4	HEX CAPSCREW 3/8"x7/8"
		4	LOCKWASHER 3/8"
45	U-2861	1	MAIN SHAFT DUST FELT RETAINING CAP
46		2	CAPSCREW 1/4"x3/8"
		2	LOCKWASHER 1/4"
47	U-2860	1	MAIN SHAFT DUST CAP FELT
48	U-2772	1	REAR BEARING CAP GASKET
49	U-2753	1	COUNTERSHAFT GEAR
50	U-2776	1	COUNTERSHAFT
51	U-2771	1	BEARING SPACER
52	#94632	2	HYATT BEARING
53	U-2796	1	REVERSE IDLER SHAFT
54	U-2790	1	REVERSE IDLER GEAR (INCLUDES ITEM 55)
55	U-2867	1	REVERSE IDLER GEAR BUSHING
56	U-2764	1	COUNTERSHAFT AND REVERSE IDLER LOCK
57		7	CAPSCREW 3/8"x5/8"
		7	LOCKWASHER 3/8"
58	U-2758	1	TRANSMISSION CASE
59		5	HEX CAPSCREW 5/16"x1"
		5	LOCKWASHER 5/16"
60		1	HEX CAPSCREW 5/16"x2-1/4"
		1	LOCKWASHER 5/16"
61	U-2773	1	TRANSMISSION CASE COVER GASKET
62	U-2797	1	POWER TAKE-OFF COVER
63	U-2765	1	POWER TAKE-OFF COVER GASKET
64		1	PIPE PLUG 3/4"
65		1	PIPE PLUG 1"
66	U-2078	1	TRANSMISSION CASE STUD 1/2"x2-1/8"
		1	HEX NUT 1/2"
		1	LOCKWASHER 1/2"
67		4	HEX CAPSCREW 1/2"x1-1/2"
		4	LOCKWASHER 1/2"

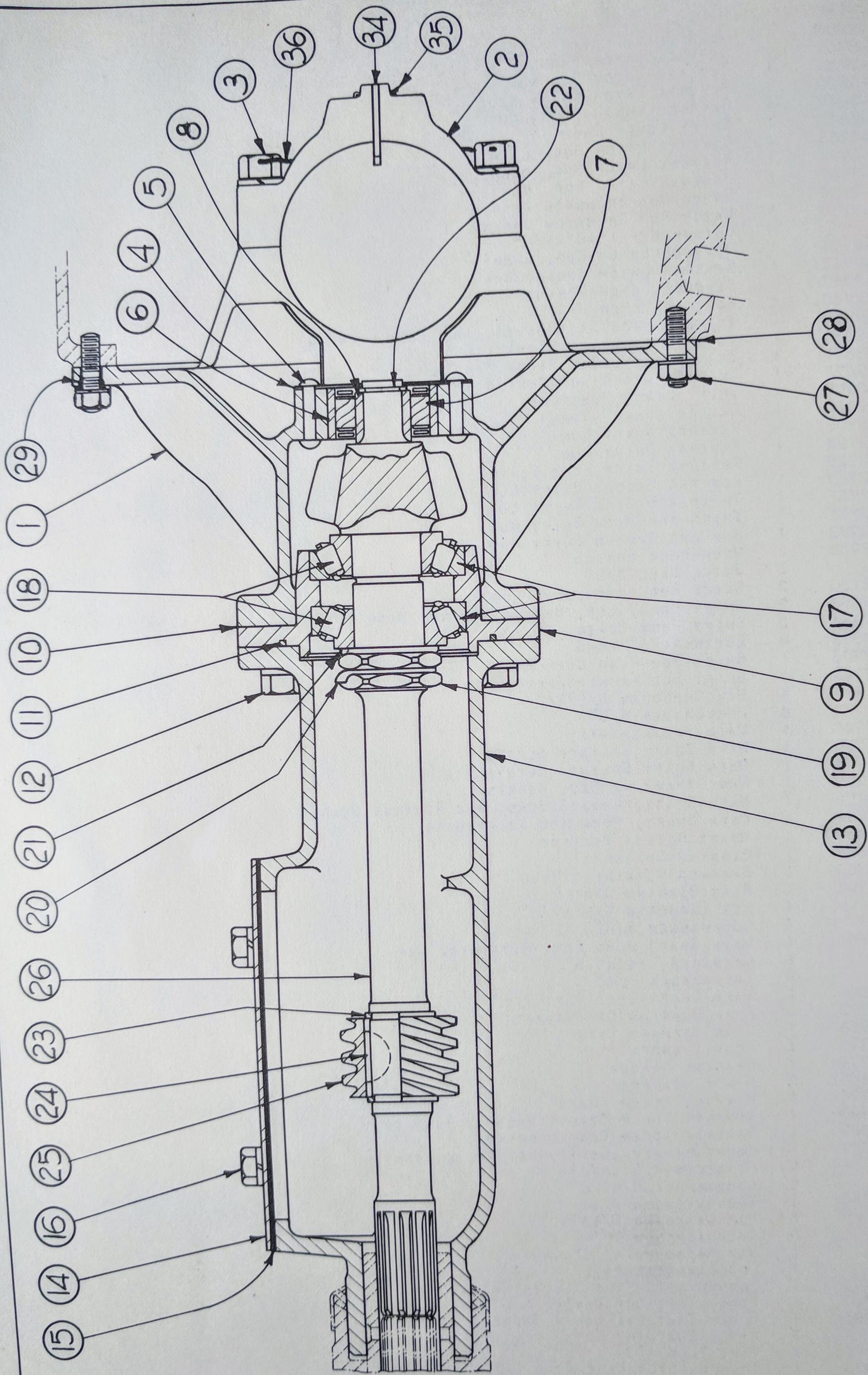


PLATE 13- REAR AXLE & FINAL DRIVE

REAR AXLE AND FINAL DRIVE GROUP
(SEE PLATES 13 AND 13A)

ITEM	PART NUMBER	QTY.	NAME
1	U-2561	1	DIFFERENTIAL CARRIER ASSY. (INCLUDES ITEM 2)
2	{ U-2563	1	DIFFERENTIAL BEARING CAP, R.H.
	U-2564	1	DIFFERENTIAL BEARING CAP, L.H.
3	{ U-2578	4	BEARING CAP CAPSCREW
		4	LOCKWASHER 9/16"
4	U-2565	1	PINION REAR BEARING RETAINER
5		2	ROUND HEAD IRON RIVET 1/4"x1-1/2"
6	OR-305	1	HYATT OUTER RACE
7	RA-305	1	HYATT ROLLER ASSY.
8	U-2580	1	REAR BEARING INNER RACE
9	U-2566	1	PINION FRONT BEARING CAGE (INCLUDES ITEM 17)
10	U-2568	5	PINION BEARING CAGE SHIM
11	U-2569	1	CORK RING
12	{	6	HEX CAPSCREW 9/16"x2"
		6	LOCKWASHER 9/16"
13	U-2570	1	TORQUE TUBE
14	U-2571	1	POWER LIFT OPENING COVER
15	U-2572	1	COVER GASKET
16	{	4	HEX CAPSCREW 1/2"x1"
		4	LOCKWASHER 1/2"
17	#44348	2	TIMKEN BEARING CUP
18	#44150	2	TIMKEN CONE AND ROLLER ASSY.
19	U-2575	2	PINION BEARING ADJUSTING NUT
20	U-2576	1	ADJUSTING NUT LOCK
21	U-2577	1	PINION BEARING WASHER
22	U-2581	1	INNER RACE LOCK
23	U-2583	2	SNAP RING
24		1	WOODRUFF KEY #C
25	U-2219	1	POWER LIFT WORM
26	U-2598	1	DRIVE PINION AND RING GEAR ASSY. (INCLUDES 1 DRIVE PINION, 1 RING GEAR (NOT FURNISHED SEPARATELY) AND ITEM 8)
27	{ U-2632	10	STUD 7/16"x1-5/8"
		10	HEX NUT 7/16"
		10	LOCKWASHER 7/16"
28	U-2630	1	HOUSING GASKET
29	U-2631	1	DOWEL
30	U-2597	12	DRIVE GEAR RIVET
31	#3920	2	TIMKEN BEARING CUP
32	#3982	2	TIMKEN CONE AND ROLLER ASSY.
33	U-2586	2	ADJUSTING RING
34	U-2587	2	ADJUSTING RING LOCK
35		2	COTTER KEY 3/16"x1"
36	U-2588	2	LOCKWIRE
37	{ U-2589	1	DIFFERENTIAL CASE ASSY. (DISCONTINUED. ORDER NEXT 2 PARTS)
	U-3269	1	DIFFERENTIAL CASE ASSY. (INCLUDES TWO HALVES)
	U-3272	1	SIDE GEAR THRUST WASHER
38	U-2582	8	DIFFERENTIAL CASE CAPSCREW
39	U-2592	1	DIFFERENTIAL SPIDE
40	U-2593	2	DIFFERENTIAL SIDE GEAR
41	{ U-2594	4	DIFFERENTIAL PINION (DISCONTINUED. ORDER NEXT 2 PARTS)
	U-3270	4	DIFFERENTIAL PINION
	U-3271	4	DIFFERENTIAL PINION THRUST WASHER
42	U-2595	1	CAPSCREW LOCKWIRE
43	U-2601	2	DRIVE SHAFT
44	U-2602	4	OIL SEAL
45	U-2603	2	DRIVE SHAFT BEARING CAGE
46	#7309	2	NEW DEPARTURE BALL BEARING
47	U-2605	2	DRIVE SHAFT BEARING RETAINER
48	U-2606	2	DRIVE SHAFT BEARING SPACER
49	U-2607	2	DRIVE SHAFT BEARING SPRING WASHER
50	U-2608	2	DRIVE PINION
51	U-2609	2	DRIVE PINION KEY
52	U-2610	2	DRIVE PINION WASHER
53	{ U-2611	2	DRIVE PINION NUT
		2	COTTER KEY 1/8"x1-1/2"
54	U-2628	2	DRIVE GEAR ASSY. (INCLUDES 1 RING GEAR, 1 HUB, AND 3 PINS; (NOT FURNISHED SEPARATELY)
55	U-2613	6	DRIVE GEAR PIN
56	U-2614	2	DRIVE GEAR COVER
57	U-2615	2	DRIVE GEAR COVER GASKET
58		2	PIPE PLUG 1/4"
59	U-2617	2	DRIVE GEAR COVER PLATE
60	U-2618	2	PLATE GASKET, LOWER
61	U-2619	2	PLATE GASKET, UPPER

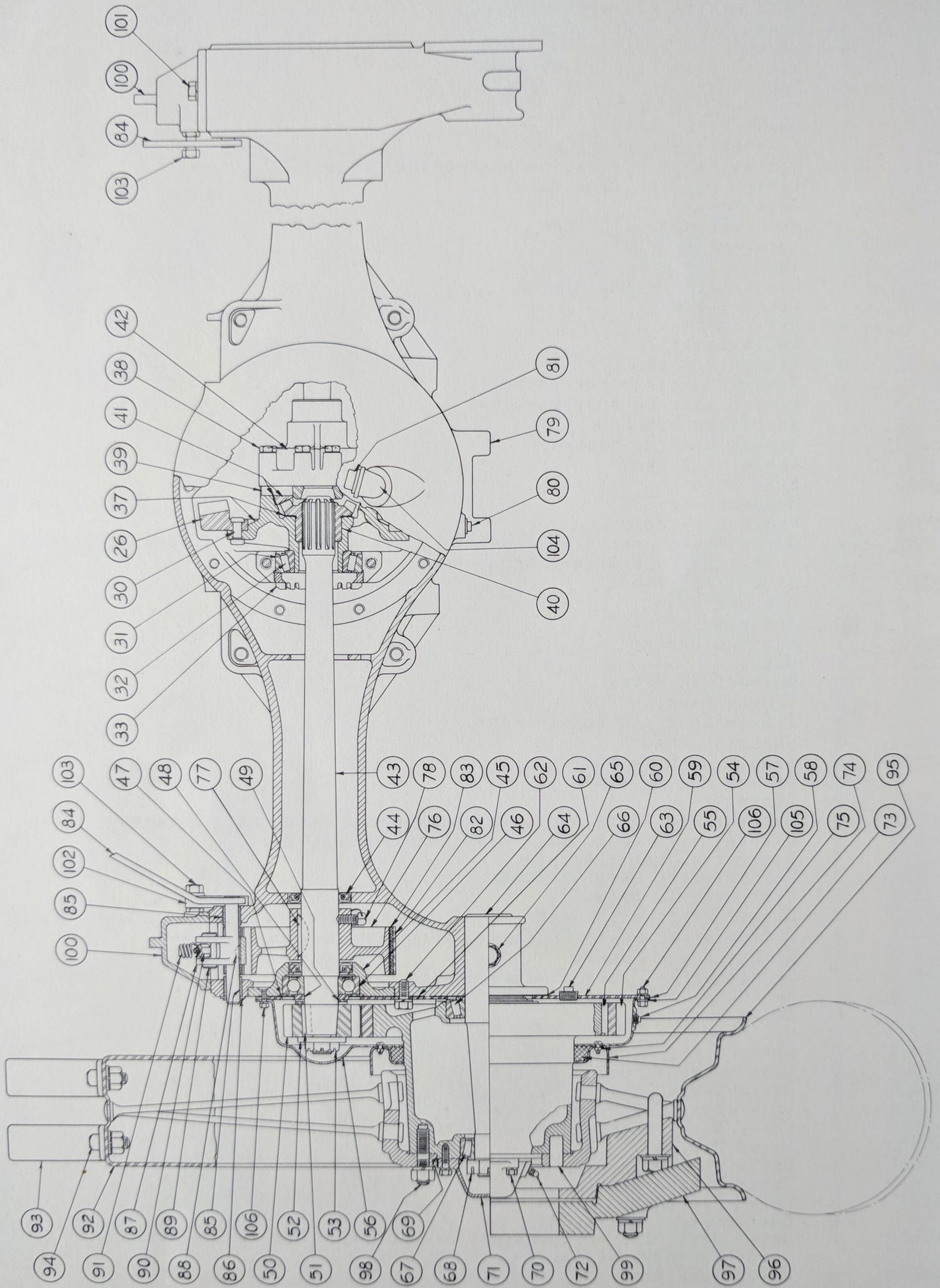


PLATE 13A-REAR AXLE & FINAL DRIVE

REAR AXLE AND FINAL DRIVE GROUP, CONTD.
(SEE PLATES 13 AND 13A)

ITEM	PART NUMBER	QTY.	NAME	
62	{	14	HEX CAPSCREW 1/2"x3/4"	
		14	LOCKWASHER 1/2"	
63		2	PIPE PLUG 3/4"	
64	U-2620	2	STUB SHAFT	
65	{	2	LOCK SCREW 5/8"	
		2	HEX JAM NUT 5/8"	
66	{	2	TIMKEN CONE AND ROLLER ASSY.	
		2	TIMKEN BEARING CUP	
67	{	2	TIMKEN CONE AND ROLLER ASSY.	
		2	TIMKEN BEARING CUP	
68	{	2	HUB NUT	
		2	COTTER KEY 7/32"x2"	
69	U-587	2	HUB CAP GASKET	
70	{	6	HEX CAPSCREW 3/8"x1"	
		6	LOCKWASHER 3/8"	
71	U-594	2	HUB CAP	
72	#1601	2	ALEMITE PUSH TYPE FITTING	
73	U-2533	2	CORK RING	
74	U-2082	2	CORK RING RETAINER	
75	{	16	HEX NUT 1/4"	
		16	LOCKWASHER 1/4"	
76	U-2624	2	BRAKE DRUM	
77		2	WOODRUFF KEY #TX 2-3/4"x3/8"	
78	{	2	SQUARE HEAD SET SCREW 1/2"x1"	
		2	LOCKWIRE 1/16"x12"	
79	U-2629	1	HOUSING	
80		1	PIPE PLUG 1/2"	
81		1	PIPE PLUG 1"	
82	U-2633	2	BRAKE BAND ASSY. (INCLUDES ITEM 83)	
83	{	2	LINING 3/16"x2-1/2"x8-1/2"	
		2	LINING 3/16"x2-1/2"x9-1/8"	
		32	TUBULAR RIVET 3/16"x5/16"	
84	{	1	BRAKE OPERATING LEVER ASSY., L.H. (INCLUDES SHAFT)	
		1	BRAKE OPERATING LEVER ASSY., R.H. (INCLUDES SHAFT)	
85	U-2645	4	BRAKE SHAFT BUSHING	
86	{	2	PLAIN WASHER 3/4"	
		2	COTTER KEY 1/8"x1-1/4"	
87	U-2646	2	BRAKE TOGGLE	
88		2	WOODRUFF KEY #13	
89	U-2647	2	TOGGLE PIN	
90	U-2648	2	BRAKE ADJUSTING NUT	
91	U-2649	2	BRAKE BAND RETURN SPRING	
92	U-2067	2	REAR WHEEL	} STEEL WHEELED TRACTORS ONLY.
93	U-2071		SPADE LUG	
94	{		MACHINE BOLT 5/8"x1-1/2"	}
			RIB LOCKWASHER 5/8"	
95	U-2069	2	REAR WHEEL	} AIR TIRED TRACTORS ONLY.
96	W-161	2	WHEEL WEIGHT, INNER	
97	W-162	2	WHEEL WEIGHT, OUTER	
98	{	8	REAR WHEEL STUD 5/8"x2-3/4"	
		8	HEX NUT 5/8"	
		8	LOCKWASHER 5/8"	
99	U-2080	4	REAR WHEEL DOWEL	
100	U-2536	2	BRAKE HOUSING COVER	
101	{	4	HEX CAPSCREW 1/2"x1-1/4"	
		4	LOCKWASHER 1/2"	
102	U-2537	1	BRAKE LOCK ECCENTRIC	
103	{	2	HEX CAPSCREW 1/2"x1-3/4"	
		2	HEX JAM NUT 1/2"	
104		1	STREET ELL 1" 45°	
105	U-2616	22	DRIVE GEAR COVER REINFORCEMENT	
106	{	32	HEX CAPSCREW 5/16"x3/4"	
		26	HEX NUT 5/16"	
		32	LOCKWASHER 5/16"	
		8	HEX CAPSCREW 7/16"x1"	
		8	HEX NUT 7/16"	
		8	LOCKWASHER 7/16"	

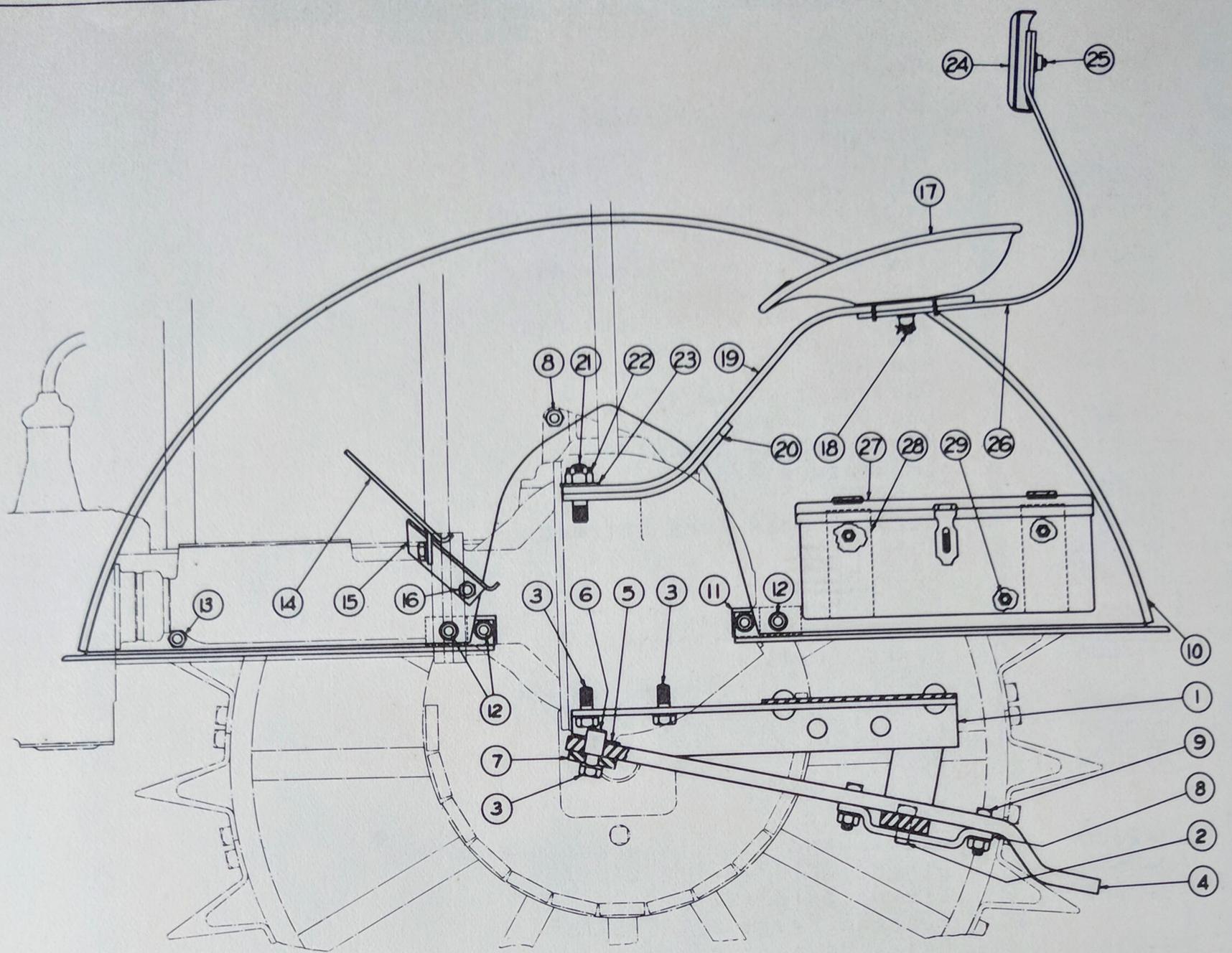


PLATE 14- DRAWBAR, PLATFORM, FENDERS, & SEAT

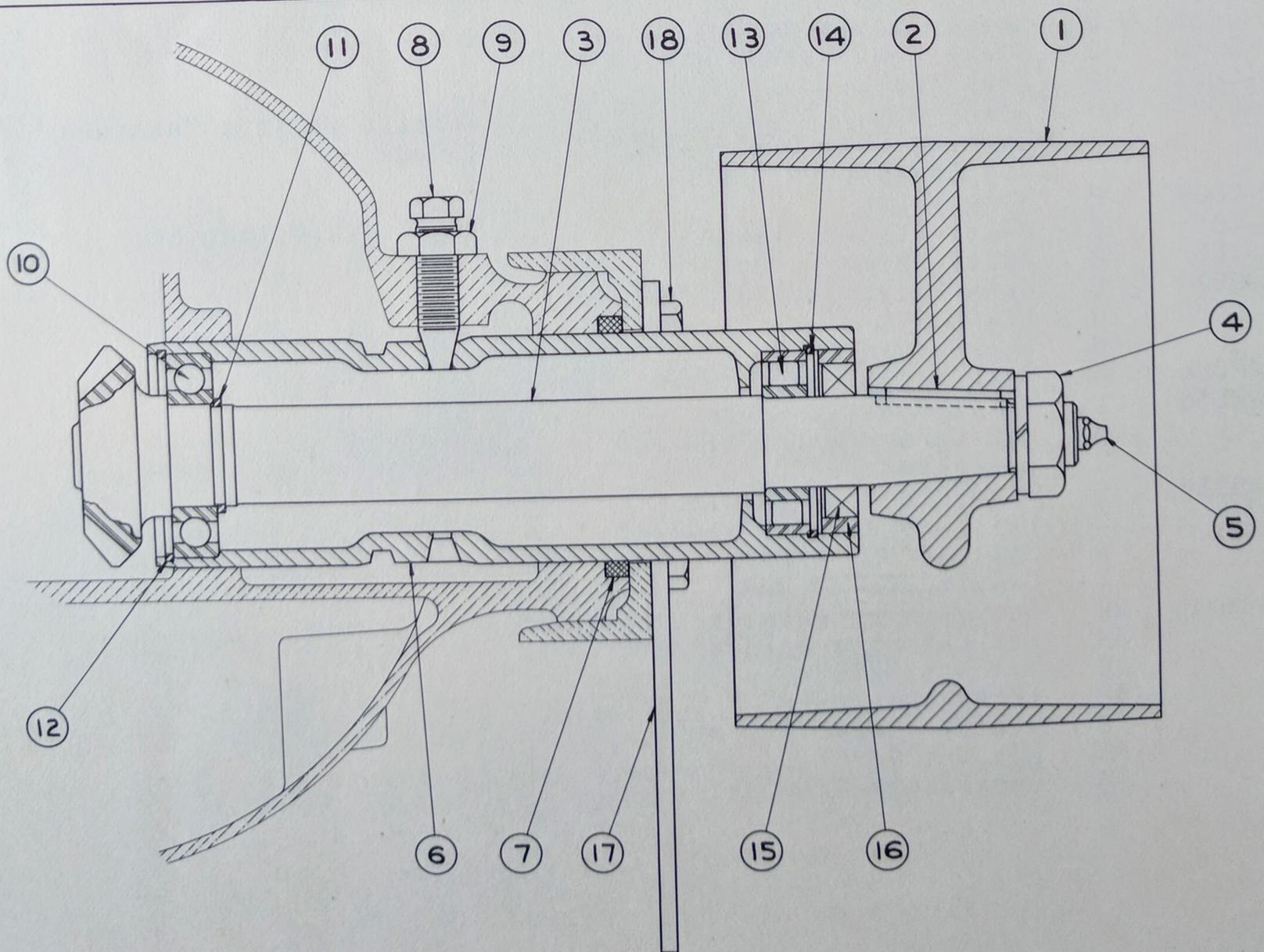


PLATE 15- BELT PULLEY

DRAWBAR, PLATFORM, FENDERS, AND SEAT GROUP
(SEE PLATE 14)

ITEM	PART NUMBER	QTY.	NAME
1	U-2271	1	DRAWBAR SUPPORTS AND PLATFORM COMPLETE
2	U-769	2	DRAWBAR LOCK BOLT
3	{	8	HEX CAPSCREW 5/8"x1-1/2"
		8	LOCKWASHER 5/8"
4	U-2272	1	DRAWBAR
5	U-2888	1	DRAWBAR SPACER
6	U-2279	1	DRAWBAR FULCRUM PIN
7	U-2277	1	DRAWBAR SUPPORT PLATE
8	U-2278	1	DRAWBAR GUIDE
9	{	2	MACHINE BOLT 1/2"x2"
		2	LOCKWASHER 1/2"
10	U-689	2	WHEEL GUARD COMPLETE
11	U-2287	4	WHEEL GUARD BRACKET
12	{	8	MACHINE BOLT 1/2"x1-1/2"
		8	LOCKWASHER 1/2"
13	{	2	WHEEL GUARD BRACE
		8	HEX NUT 1/2"
14	U-2267	1	FOOT PLATE, L.H.
15	U-2269	1	FOOT PLATE, R.H.
16	{	1	MACHINE BOLT 1/2"x1-1/4"
		1	LOCKWASHER 1/2"
17	U-145	1	DRIVER'S SEAT
18	{	1	SEAT BOLT
		1	LOCKWASHER 1/2"
		1	COTTER PIN 1/8"x3/4"
19	U-2273	1	SEAT SPRING
20	U-2280	1	SEAT SPRING BRACE
21	U-2281	1	STUD 3/4"x3"
22	{	1	HEX CASTLE NUT 3/4"
		1	COTTER PIN 1/8"x1-1/2"
23		1	WASHER 3/4"
24	U-2743	1	SEAT BACK
25	{	1	FILLISTER HEAD STOVE BOLT 3/8"x1"
		1	LOCKWASHER 3/8"
26	U-2744	1	SEAT BACK SPRING
27	E-1642	1	TOOL BOX
28	U-3225	2	TOOL BOX SPACER
29	{	3	MACHINE BOLT 3/8"x2"
		3	LOCKWASHER 3/8"

BELT PULLEY GROUP
(SEE PLATE 15)

ITEM	PART NUMBER	QTY.	NAME
1	U-2671	1	BELT PULLEY
2	E-1548	1	STRAIGHT KEY 1/4"x1/4"x1-3/4"
3	U-2672	1	BELT PULLEY SHAFT AND PINION
4	{	1	HEX JAM NUT 1"
		1	SPECIAL LOCKWASHER 1" SAE LIGHT
5		1	STRAIGHT ALEMITE FITTING 1/8"
6	U-2673	1	PULLEY TUBE
7	U-2289	1	PULLEY TUBE CORK RING
8	U-2085	1	SPECIAL SET SCREW 5/8"x2-5/16"
9		1	HEX JAM NUT 5/8"
10	#1208	1	HYATT BALL BEARING
11	U-2179	1	SNAP RING
12	U-2180	1	SNAP RING
13	#1207	1	HYATT ROLLER BEARING
14	U-2470	1	SNAP RING
15	U-2674	1	OIL SEAL
16	U-2708	1	OIL SEAL BUSHING
17	U-2686	1	BELT GUIDE
18	{	2	Sq. Hd. MACH. BOLT WITH NUT 5/8"x1-1/2"
		2	LOCKWASHER 5/8"

TOOL GROUP
(NOT ILLUSTRATED)

ITEM	PART NUMBER	QTY.	NAME
-	U-2299	1	TIRE PUMP
-		1	TRACTOR TIRE GAUGE
-	#5544	1	ALEMITE PUSH TYPE COMPRESSOR
-	U-531	1	CONSTRUCTION WRENCH 5/8"
-	U-532	1	PLIER
-	U-530	1	ADJUSTABLE WRENCH

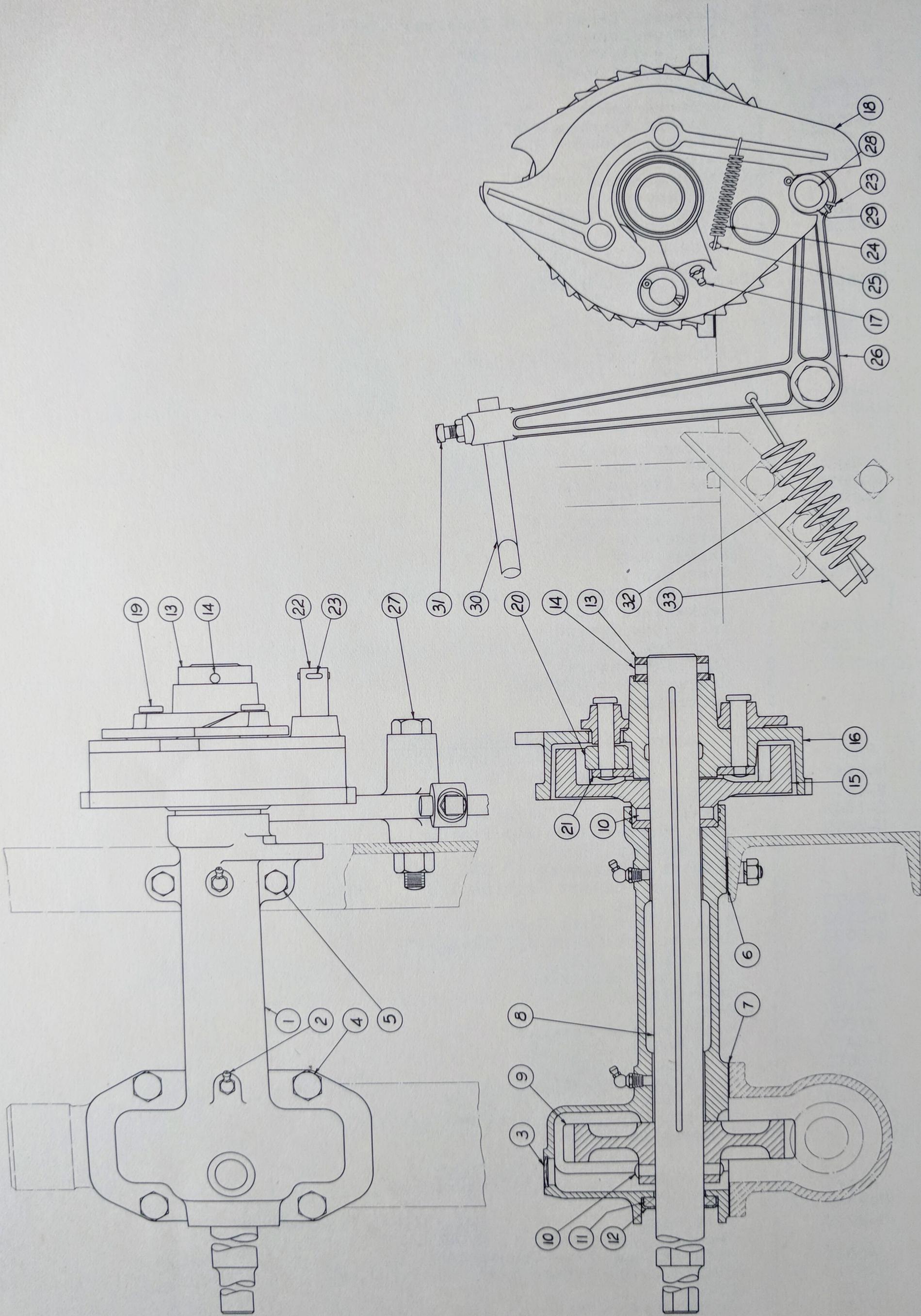


PLATE 16- POWER LIFT

POWER LIFT GROUP
(SEE PLATE 16)

ITEM	PART NUMBER	QTY.	NAME
	U-2799	1	POWER LIFT ASSY., COMPLETE
1	U-2233	1	POWER LIFT HOUSING (INCLUDES ITEMS 2 AND 3)
2	#1602	2	ALEMITE FITTING 1/8"
3		1	WELCH EXPANSION PLUG 1"
4		4	HEX CAPSCREW 1/2"x1-1/4"
		4	LOCKWASHER 1/2"
		2	HEX CAPSCREW 3/8"x1-3/4"
5		2	HEX NUT 3/8"
		2	LOCKWASHER 3/8"
		2	BEVEL WASHER 3/8" - 90
6	U-2223	1	SHIM .015" THK.
	U-2224	4	SHIM .005" THK.
7	U-2220	2	HOUSING GASKET
8	U-2711	1	POWER LIFT SHAFT
9	U-2216	1	WORM GEAR
10	U-2227	2	STRAIGHT PIN
11	U-2291	1	CORK RING
12	U-2292	1	CORK RING RETAINER
13	U-2226	1	SHAFT COLLAR
14		1	STRAIGHT PIN 5/16"x2-1/4" - TYPE #1
15	U-2222	1	RATCHET
16	U-2710	1	CAM (INCLUDES ITEM 17)
17	#1600	1	ALEMITE FITTING 1/8"
18	U-704	1	TRIP
19	U-1276	2	TRIP PIN
20	U-705	1	TRIP ROLLER
21	U-706	1	ROLLER ARM
22	U-1157	1	CAM PIN
23		2	COTTER KEY 3/16"x1-1/2"
24	U-707	1	TRIP SPRING
25		1	COTTER KEY 3/16"x3/4"
26	U-2716	1	POWER LIFT PEDAL
27		1	HEX CAPSCREW 5/8"x4-3/4"
		1	HEX NUT 5/8"
28	U-931	1	ROLLER PIN
29	U-710	1	PEDAL ROLLER
30		1	FOOT PEDAL
31		1	SQ. HD. SET SCREW 3/8"x1-1/4"
		1	HEX JAM NUT 3/8"
32	U-1160	1	LEVER SPRING
33	U-2715	1	LEVER SPRING BRACKET

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U-3014	5	U-3068	9	U-3125	5	U-3169	9	U-3272	17
U-3015	1	U-3072	9	U-3126	5	U-3170	9	#3320	19
U-3016	1	U-3073	5	U-3127	5	U-3171	9	#3383	19
U-3017	3	U-3074	3	U-3128	1	U-3172	9	10-3575	7
U-3018	5	U-3075	3	U-3129	1	U-3173	9	#3920	17, 19
U-3019	1	U-3076	5	U-3130	1	U-3174	9	#3982	17, 19
U-3020	1	U-3077	5	U-3131	5	U-3175	9	#5015	13
U-3021	1	U-3078	7	U-3132	5	U-3176	9	#5544	21
U-3024	3	U-3079	7	U-3133	5	U-3177	1	A-5750	9
U-3025	1	U-3080	7	U-3134	5	U-3178	9	UMB-6224	7
U-3026	3	U-3081	7	U-3135	5	U-3179	9	#7309	17
U-3027	3	U-3082	7	U-3136	5	U-3180	9	#7505	13
U-3028	3	U-3083	7	U-3137	7	U-3181	9	AM-8719	9
U-3030	1	U-3084	7	U-3138	1	U-3182	9	9294	1
U-3031	3	U-3086	7	U-3139	5	U-3183	1	9543	1
U-3033	3	U-3087	9	U-3141	5	U-3184	5	9921	1
U-3034	1	U-3088	3	U-3142	5	U-3185	3	#15118	11
U-3035	5	U-3089	7	U-3143	5	U-3186	9	#15250	11
U-3036	1	U-3090	9	U-3144	1	U-3187	1	#44150	17
U-3037	1	U-3091	5	U-3145	5	U-3188	3	#44348	17
U-3038	3	U-3092	5	U-3146	5	U-3189	3	#47510	13
U-3040	3	U-3093	5	U-3147	5	U-3191	7	71545	9
U-3041	3	U-3094	7	10-3148	7	U-3192	7	#94520	15
U-3042	1	U-3095	7			U-3193	7	#94632	15

ALLIS-CHALMERS BRANCHES

United States

Aberdeen, S. D.
Amarillo, Texas
Billings, Mont.
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Dallas, Texas
Des Moines, Iowa
Dodge City, Kans.
Fargo, N. D.
Great Falls, Mont.

Harrisburg, Pa.
Kansas City, Mo.
La Crosse, Wis.
Laporte, Indiana
Madison, Wis.
Minneapolis, Minn.
Minot, N. D.
Oakland, Calif.

Omaha, Nebr.
Peoria, Illinois
Pocatello, Idaho
Portland, Oregon
Sidney, Nebr.
Sioux Falls, S. D.
Spokane, Wash.
Syracuse, N. Y.
Wichita, Kans.

Canada

Calgary, Alta.
Edmonton, Alta.

Regina, Sask.
Saskatoon, Sask.

Toronto, Ont.
Winnipeg, Man.



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TRACTOR DIVISION—MILWAUKEE, U. S. A.